# CORRECTION SHEET

for

Fritz Laboratory Report Number 298.18

"Ultimate Strength Design of Longitudinally Stiffened Plate Panels with Large Wt"

by

Joseph F. Uojto

and

Alexis Ostepenko

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| 61   | Step 3) should have \( N = 0.652 \)  
|      | Step 4) " " \( P = 33.85 \)  
|      | " " \( N = 0.627 \)  
|      | Step 7) should have:  
|      | \( a = 0.0017246 \)  
|      | \( \frac{P}{BN(1+p)} = 0.0017246 \left[ \frac{12800(60)}{500(0.627)(1.42)} \right] = 706 \) in
Step 8 should have:

\[ A_p = \frac{L^2}{40} = \frac{(40.6 \text{ in.})^2}{40} = 27.52 \text{ in.}^2 \]

\[ A_r = \frac{A_p}{40} = 0.49 \times (27.52 \text{ in.}^2) = 13.21 \text{ in.}^2 \]

\[ A_f = \frac{A_r}{3} = 0.35 \times (13.21 \text{ in.}^2) = 4.63 \text{ in.}^2 \]

\[ A_w = A_r - A_f = 13.21 \text{ in.}^2 - 4.63 \text{ in.}^2 = 8.58 \text{ in.}^2 \]

Total Area: \[ A_s + A_w = 13.21 \text{ in.}^2 + 27.52 \text{ in.}^2 = 40.73 \text{ in.}^2 \]

Note: should have \[ \frac{L^2}{40} = \frac{500}{40.6} = 12.3 \approx 13 \]

62

\[ f = 10.6 \]

\[ x = \frac{f}{40} = \frac{10.6 \text{ in.}}{40} = 0.26 \text{ in.} \]

\[ d = x / 16 = 0.26 \text{ in.} / 16 = 0.02 \text{ in.} \]

\[ N_r = \frac{1 \times (1 - 0.35)}{40} \times (40 \text{ in.}) = 0.793 \text{ in.} \]

\[ N_f = \frac{N_r}{0.75 \text{ in.}} = 6.18 \text{ in.} \]

64

Section 1.2.4 (1st para.)
"Table 2.2" should be "Table 2"

110

Fig. 4.10

Changes must be made to correspond to the changes made on p. 61 & 62.

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Built-Up Members in Plastic Design

ULTIMATE STRENGTH DESIGN OF LONGITUDINALLY STIFFENED
PLATE PANELS WITH LARGE b/t

by
Joseph F. Vojta
and
Alexis Ostapenko

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Fritz Engineering Laboratory
Department of Civil Engineering
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ABSTRACT

This report presents the results of an analytical investigation of the ultimate strength of longitudinally stiffened plate panels with plate width to thickness ratios such that the plate buckles before the ultimate strength of the panel is reached.

The loading conditions considered are axial loads at the ends and a simultaneous uniformly distributed load applied laterally. The major element of the panels is a plate having a large width-thickness ratio (b/t) such that the plate buckles before the attainment of the ultimate axial load.

The analysis is performed by solving equilibrium equations numerically with a digital computer. Non-linear effects, non-symmetrical cross section and inelastic behavior are considered in the analysis. A comparison between analytical results and test results shows that the analytical method can accurately predict the ultimate load.

Information from the numerical analysis has been organized in the form of design curves for steel with a yield stress of 47 ksi and a b/t greater than about 45 for the main plate element. Optimum cross sections can be readily obtained through the use of these design curves.
1. INTRODUCTION

A ship hull is essentially a hollow box girder composed of plates stiffened by a grid of longitudinal and transverse members, Fig. 1.1. The deck and bottom plating are stiffened panels which serve as flanges of this hollow girder. The principal function of the panels is to resist the longitudinal forces induced by bending of the ship under wave action, Fig. 1.2. The longitudinal framing resists the bending action and also increases the buckling strength of the outer plating by subdividing it into a series of subpanels. Because of these advantages many ships use this system of longitudinal framing.

This report deals with the analysis and design of the longitudinally stiffened plate panels which serve as the bottom plating. It considers the panels under the severe loading condition of axial compression due to bending of the hull combined with a uniformly distributed lateral load.

The conventional method used for design of the longitudinally stiffened plate panels is based on elastic considerations. An allowable stress is chosen as some function of the yield stress of the material and is kept below the buckling stress of the plate elements. A major disadvantage of the method is that the first yield is not consistently related to the ultimate failure load.
The design curves and the method of analysis presented in this report are based on the ultimate failure load. This approach provides a more logical criterion as well as a simpler analysis.

In 1965 Kondo presented a theoretical elastic-plastic analysis for the beam-column capacity of longitudinally stiffened plate panels subjected to an axial thrust and a uniformly distributed lateral loading.\(^{(1)}\) His analysis was for sections having plate elements that did not buckle.

Unlike columns where failure is often instantaneous with buckling, plate panels can sustain axial loads well in excess of the buckling load. This depends largely on the structural action of its main plate element, and the correct prediction of the failure load depends on the knowledge of the behavior of this plate component.

The history of the stability of plates under edge compression dates back to 1891, when Bryan presented the analysis for a simply supported rectangular plate acted upon by a uniformly distributed compressive load on two opposite edges of the plate.\(^{(2)}\) Davidson studied plate action in the postbuckling range.\(^{(6)}\) He recommended that Koiter's equation be used to determine the postbuckling

\*The numbers in parentheses refer to the list of references, Chapter 9.

**References 1 and 7 give brief discussions of the history and development of plate stability theory.
behavior of long rectangular plates subjected to edge compression as they are used in stiffened plate panels. In 1965 Tsuiji applied Davidson's findings and revised Kondo's method of analysis for use on sections having plates that buckle before attaining the ultimate load. This method of analysis was used in this report.

In the analysis it is assumed that the stress-strain relationship in the plate after buckling can be presented by the average stress vs. edge strain curve for a flat plate. The ultimate strength of the plate panel is thus obtained without a complex analysis of stresses in the plate. The problem is thus reduced to an ultimate strength analysis of plate panels which consist of a stiffener and a plate having different structural properties; the stiffener follows an elastic-plastic stress-strain curve while the plate is governed by Koiter's equation in the post-buckling range.

The analysis becomes complex because it utilizes a non-linear moment-curvature relationship and deals with an unsymmetric cross section. However, the required iteration procedure is readily handled through the use of a digital computer.

Since a design would require repeated use of the method of analysis, it becomes useful to have design curves which would give suitable cross sections without a detailed analysis for each section. For this reason design curves are presented in this report. The curves also illustrate the feasibility of preparing such curves for various combinations of material properties.
Chapter 2 presents a discussion of the method of analysis with its development and use. Chapter 3 discusses results of the use of the method and compares this to experimental test results. The development and use of the design charts is presented in Chapter 4. The Appendix contains detailed information concerning some specific topics in the analytical procedure.
2. DEVELOPMENT OF THE METHOD FOR THE DETERMINATION OF ULTIMATE STRENGTH

The ultimate strength of longitudinally stiffened plate panels is determined by an analysis which considers the panel as a beam column with a cross section containing a plate element that buckles. The analysis consists of two main parts; the calculation of a moment-curvature relationship for a given axial load, \( m-\varphi-P \), which evaluates the response of the cross section to the given loading conditions, and a numerical integration of small segments to determine the maximum lengths that the panel can have under these loads.

The development of the moment curvature relationships is presented in Sec. 2.1. The numerical integration procedure which utilizes these \( m-\varphi-P \) curves is presented in Sec. 2.2.

2.1 Moment-Curvature Relationships

Kondo developed \( M-\varphi \) relationships for constant axial loads for the case where the cross section contained plate elements that have width-thickness ratios, \( (b/t) \), sufficiently low, such that the plate would not buckle until after the ultimate load is reached.\(^{(1)}\) Davidson investigated the action of the plate when buckling did occur.\(^{(6)}\) Tsuiji used this information to develop a method to find the \( M-\varphi \) relationships for cross sections where the main element was a plate having a large \( b/t \) value and which buckled before failure.\(^{(3)}\) This method, with further improvements is
utilized here.

Moment-curvature relationships for constant axial thrust, depend on the magnitude of the axial load, the moment, the material properties of the member, namely the yield stresses of the plate and stiffener, the dimensions of the cross section, and the magnitude and distribution of the residual stresses.

2.1.1 Cross Section and Loads

The analyzed cross section is composed of a plate and a series of equally spaced tee stiffeners as shown in Fig. 2.1. The loads considered are a compressive axial load, \( P' \), acting into the plane of the paper and a uniformly distributed lateral load, \( q \), on the plate side of the cross section causing compression in the plate at the center of the span during bending, (Fig. 2.2). The ends C and D can either be both fixed or both simply-supported in the analysis that follows.

An idealized cross section is used for the analysis (Fig. 2.3). The axial load acting on the idealized cross section is termed \( P \) and is a portion of the total axial load \( P' \). Similarly the end moments, \( m_C \) and \( m_D \), are a portion of the total panel moment, \( m' \). The end moments are assumed equal and are called \( m \). In the idealized cross section the areas of the plate and stiffener flange are assumed to be concentrated about a horizontal line through their
mid-thicknesses.* The stiffener depth, \( d \), is assumed to be approximately equal to the distance from the mid-thickness of the plate to the mid-thickness of the stiffener flange.

### 2.1.2 Residual Stresses

An idealized residual stress distribution in the plate is assumed as shown in Fig. 2.4.** The tensile residual stress is assumed to be equal to the yield stress of the plate. The zone containing this stress is assumed to have a width \( c \), and to be centered about the connection to the stiffener.*** The compressive residual stress zone spans the remainder of the plate width.

For equilibrium,

\[
c = \frac{\sigma_r}{\sigma_r + \sigma_{yp}} b
\]  

(2.1)

where \( \sigma_r \) = the plate compressive residual stress.
\( c \) = the width of the tensile yield stress zone.
\( b \) = the plate width, center-to-center of stiffeners.
\( \sigma_{yp} \) = the yield stress of the plate.

For later convenience this is non-dimensionalized to

\[
\frac{c}{b} = \frac{\frac{\sigma_r}{\sigma_{cR}}}{\frac{\sigma_r}{\sigma_{cR}} + \frac{\sigma_{yp}}{\sigma_{cR}}}
\]  

(2.2)

* The stress is assumed constant through the thickness of the plate.
** References 8 and 9 show that this assumption closely approximates the true measured distribution.
***Points "A" denote both edges of the tensile residual stress zone. These points are very important in the stress-strain diagram discussed in Sec. 2.1.5.
where

\[ \sigma_{cr} \] is the critical buckling stress discussed below.

No residual stresses are assumed to act in the stiffener. Kondo showed that these stresses have had a negligible effect. (1)

### 2.1.3 Critical Buckling Stress

By assuming that the plate in one subpanel (between two stiffeners) is not affected by the adjacent subpanels, as in the case of antisymmetric buckling, the plate is essentially simply-supported at the stiffeners. The critical buckling stress is then defined as:

\[
\sigma_{cr} = k \frac{\pi^2 \varepsilon}{12(1-\mu^2)} \frac{1}{(b/t)^2}
\]  

(2.3)

where \( \varepsilon \) is the modulus of elasticity, \( \mu \) is Poisson's ratio, and \( k \) is the plate buckling coefficient which depends on the length-to-width ratio of the plate.

The ratio \( l/b \) for longitudinally stiffened panels is usually larger than 3 and the corresponding \( k \) value is approximately equal to 4. The critical buckling stress then becomes:

\[
\sigma_{cr} = \frac{\pi^2 \varepsilon}{3(1-\mu^2)} \frac{1}{(b/t)^2}
\]  

(2.4)

which is a function of \( b/t \) for a given material.
Equation 2.4 is used throughout the analysis when defining the critical buckling stress of the plate. This equation is applicable only to plates subjected to a uniform compressive stress. The residual stress pattern is not uniform, but since the tensile stress zone is narrow in comparison with the total width, only a small error is involved in assuming that the compressive residual stress $\sigma_r$ is uniform over the full width. Because the narrow tensile zones have only a small influence on the buckling of the plate, the critical buckling stress is assumed to be reduced by an amount equal to $\sigma_r$.

2.1.4 Plate Buckling Action

In a typical longitudinally stiffened plate panel, the plate element in Fig. 2.1 is restrained by the stiffeners in the $x$-direction. It is otherwise considered as simply supported at the stiffeners. When loaded with increasing compressive stresses with no residual stresses present, the plate will behave in the manner shown in Fig. 2.5.

1) For low stresses the stress distribution is uniform across the width of the subpanel, (Fig. 2.5a). This is true until the stress, $\sigma$, reaches the critical buckling stress, $\sigma_{CR}$.

2) The plate begins to buckle at $\sigma_{CR}$. When the average stress is increased above $\sigma_{CR}$ some of the added stress is transferred from the center of the plate to the
edges (at the junction with the stiffener), (Fig. 2.5b). The stresses at the edges then continue to increase above the stress in the middle until the maximum plate stress is reached.

3) With only a small error the maximum condition occurs when the edge stress reaches the value of the plate yield stress, \( \sigma_{yp} \) (Fig. 2.5c). The plate has then reached its maximum stress and will take no more load.

4) After reaching its maximum stress, the average plate stress, \( \sigma_{avg} \), is assumed to remain constant and equal to \( \sigma_{max} \).

Davidson states that Koiter's equation appears to accurately describe the plate action in the post-buckling range, (steps 2 and 3). (6)

Koiter's equation

\[
\frac{\sigma}{\sigma_{CR}} = 1.2 \left( \frac{\varepsilon_e}{\varepsilon_{CR}} \right)^{0.6} - 0.65 \left( \frac{\varepsilon_e}{\varepsilon_{CR}} \right)^{0.2} + 0.45 \left( \frac{\varepsilon_e}{\varepsilon_{CR}} \right)^{-0.2}
\]

(2.5)

defines the average plate stress, \( \frac{\sigma}{\sigma_{CR}} \), as a function of the strain, \( \frac{\varepsilon_e}{\varepsilon_{CR}} \), at the edge, (connection of the stiffener).

When residual stresses are included, the residual stress pattern in Fig. 2.4 is used. The plate action for this case is shown in Fig. 2.6. Here the important stresses are at points "A"
at the edges of the tensile residual stress zone. The maximum compressive membrane stress will occur here and Fig. 2.6c shows the assumed ultimate condition when the stresses at points "A", \( \sigma_{eA} \), are equal to the yield stress of the plate.

The stress distribution is unknown, but by assuming that it is parabolic the ultimate condition is found by solving Eq. 2.5 simultaneously with Eq. 2.6.

\[
\left( \frac{\sigma_p}{\sigma_{cR} \text{max}} \right) = 1.2 \left( \frac{\varepsilon_e}{\varepsilon_{cR}} \right)^{0.6} - 0.65 \left( \frac{\varepsilon_e}{\varepsilon_{cR}} \right)^{0.2} + 0.45 \left( \frac{\varepsilon_e}{\varepsilon_{cR}} \right)^{-0.2} \tag{2.5}
\]

\[
\frac{\varepsilon_e}{\varepsilon_{cR}} = \frac{2 (\varepsilon_{YP})}{3 (1 - \frac{\varepsilon}{\varepsilon_{cR}}) - 1} \left( \frac{\sigma_p}{\sigma_{cR} \text{max}} \right) \tag{2.6}
\]

where \( \frac{\varepsilon_e}{\varepsilon_{cR}} \) is still the strain at the stiffener.

2.1.5 Stress-Strain Diagrams

In the determination of the \( m-\varnothing \) relationships, stress-strain diagrams for the plate and for the stiffener are very important. Utilizing the plate buckling action, the diagrams chosen are shown in Fig. 2.7.

The stress-strain diagram for the plate has 3 steps for the compression range, (Fig. 2.7a). The diagram is linear from the origin to the critical buckling stress which is reached at point T. Koiter's equation then defines the non-linear portion until yielding
begins at points "A" of the cross section. This occurs for an average plate stress that never exceeds $\sigma_{yp}$ and is designated by point W on the stress-strain curve. For higher values of strain, the stress remains constant and equal to $(\sigma_p)_{max}$.

The tension range of the stress-strain diagram for the plate is fully elastic-plastic as shown in Fig. 2.7a.

The stiffener follows an elastic-plastic relationship between stress and strain for both tension and compression, Fig. 2.7b.

2.1.6 Equations Governing the Moment-Curvature Relationships

Governing the moment-curvature relationships is a series of equations for various conditions of plate buckling action and yielding of the various component elements of the cross section. The equations will now be presented separately for positive and negative bending.

A. Assumptions

The following assumptions are made for this analysis:

1) The stress-strain relationships for the stiffener and plate are as described in Sec. 2.1.5 and as shown in Fig. 2.7.

2) No local instability takes place in the stiffeners prior to the ultimate failure.

3) The structural action and the loading are identical in all subpanels (between adjacent stiffeners) of the cross section. The idealized
cross section is thus representative of its portion of the total cross section.

4) Stresses in the plate and stiffener flange are constant through their thickness.

5) The lateral loading is applied uniformly over the plate side of the panel and the moment and axial loading are applied at the centroid of the cross section.

6) The analysis considers the uniformly distributed lateral loading to act as concentrated line loads at the stiffeners. In other words the effect of plate bending between stiffeners is neglected.

7) Shear deformation is neglected.

8) The distribution of residual stresses does not change over the length.

9) Sections that are plane before deformation remain plane after deformation.

10) The plate panels are initially flat and there are no initial deformations.

11) The axial thrust is constant along the stiffener, (for $m=0$ relationships only).

12) Plate bending and buckling causes no change in the geometry of the cross section.
13) No strain reversal occurs before the ultimate panel load is reached.

14) Strain hardening effects are not considered. When the moment reaches 99 per cent of its maximum value the moment-curvature curve is assumed to have a flat plateau of constant moment for all curvatures.

B. Sign Convention

The following sign convention is used for the moment-curvature relationships:

1) Compressive stresses and compressive axial loads are considered positive.

2) Bending moments and curvatures causing compression in the plate are positive.

3) Plate and stiffener stress and strain values must have correct signs when substituted into the equations. However, positive values are always to be used for $\sigma_{ys}$, $\sigma_{yp}$, $\sigma_c$, and $\sigma_p$ max.

C. Positive Bending

A general stress distribution in the idealized cross section for positive bending is shown in Fig. 2.8. The axial force obtained from this distribution is:

$$P = A\varepsilon_s - \frac{A_w \varepsilon}{2} \left(\varepsilon_e - \varepsilon_s\right) - EA_f \left(-\frac{\sigma_{ys}}{E} + \varepsilon_s\right) - A_p \varepsilon_s + A_p (\sigma_p - \sigma_c)$$

$$- f_{A_w} \left(\varepsilon_s + \frac{\sigma_{ys}}{E}\right)E - g_{A_w} (\varepsilon_e E - \sigma_{ys})$$

(2.7)
where

\( P \) = the axial load for the idealized cross section.

\( A_w, A_f, A_p, A \) = are the areas from the standardized cross section of the web, flange, plate, and total, respectively.

\( \varepsilon_s, \varepsilon_e \) = the strains in the stiffener flange and in the plate at the connection to the stiffener, respectively.

\( \sigma_p \) = the average stress in the plate

\( \sigma_{ys} \) = the yield stress of the stiffener.

\( \sigma_r \) = the plate compressive residual stress

\( f, g \) = the non-dimensional depths of yield penetration measured from the flange and plate, respectively.

The moment about the \( X \)-axis is:

\[
m = \frac{1}{2} \left( \frac{1}{3} d - \alpha d \right) E (\varepsilon_e - \varepsilon_s) A_w + \frac{1}{2} f (d - \alpha d - \frac{1}{3} f d) (\sigma_{ys} + \varepsilon_s) A_w
\]

\[
+ (d - \alpha d) A_f (E \varepsilon_s + \sigma_{ys}) + A_p \alpha d (\sigma_p - \sigma_r - \varepsilon_s) + \frac{A_w}{2} (\alpha - \frac{1}{3} g) (E \varepsilon_e - \sigma_{ys}) A_w
\]

where

\( d \) = the depth of the stiffener.

\( \alpha \) = the non-dimensional distance from the plate to the centroid of the cross section. This can be written

as

\[
\alpha = \frac{1}{2} \left( \frac{A_w}{A} \right) + \frac{A_f}{A}
\]
From the geometry it is possible to express relationships between the plate and flange strains, the curvature, and the yield penetration distances.

\[ \varepsilon_s = \varepsilon_e - \varnothing d \quad (2.10) \]

\[ gd = d \left( \frac{\varepsilon_e - \varepsilon_{ys}}{\varepsilon_e - \varepsilon_s} \right) \quad (2.11) \]

\[ fd = d \left[ 1 - \left( \frac{\varepsilon_e + \varepsilon_{ys}}{\varepsilon_e - \varepsilon_s} \right) \right] \quad (2.12) \]

Since the equations are more conveniently utilized in non-dimensional form, the equations will be rewritten. The non-dimensional forms of Eqs. 2.7 to 2.12 are:

\[ \frac{P}{p_{cR}} = \frac{\varepsilon_s}{\varepsilon_{cR}} + \frac{A_w}{2A} \left( \frac{\varepsilon_e - \varepsilon_s}{\varepsilon_{cR}} \right) - \frac{f}{2} \frac{A_w}{A} \left( \frac{\varepsilon_s}{\varepsilon_{cR}} + \frac{\sigma_{ys}}{\sigma_{cR}} \right) - \frac{A_f}{A} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\varepsilon_s}{\varepsilon_{cR}} \right) \]

\[ + \frac{A_p}{A} \left( \frac{\sigma_{p}}{\sigma_{cR}} - \frac{\sigma_{r}}{\sigma_{cR}} - \frac{\varepsilon_s}{\varepsilon_{cR}} \right) - \frac{q}{2} \frac{A_w}{A} \left( \frac{\varepsilon_e}{\varepsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \quad (2.13) \]

\[ \frac{m}{m_{cR}} = \frac{1}{(S_{PL}^{le} \frac{A}{Ad})} \left[ - \frac{1}{2} \left( 1 - \alpha \right) \left( \frac{\varepsilon_s}{\varepsilon_{cR}} - \frac{\varepsilon_e}{\varepsilon_{cR}} \right) \frac{A_w}{A} + \frac{1}{2} f \left( 1 - \alpha - \frac{1}{3} f \right) \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\varepsilon_s}{\varepsilon_{cR}} \right) \frac{A_w}{A} \right. \]

\[ + \left( 1 - \alpha \right) \left( \frac{\varepsilon_s}{\varepsilon_{cR}} + \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_f}{A} + \alpha \left( \frac{\sigma_{p}}{\sigma_{cR}} - \frac{\sigma_{r}}{\sigma_{cR}} - \frac{\varepsilon_s}{\varepsilon_{cR}} \right) \frac{A_p}{A} \]

\[ - \frac{1}{2} g \left( \alpha - \frac{1}{3} g \right) \left( \frac{\varepsilon_e}{\varepsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_w}{A} \left] \quad (2.14) \right. \]

\[ \frac{\varepsilon_s}{\varepsilon_{cR}} = \frac{\varepsilon_e}{\varepsilon_{cR}} - \frac{1}{\alpha} \left( \frac{\varnothing}{\varepsilon_{cR}} \right) \quad (2.15) \]
\[ g = \alpha \left( \frac{\varepsilon_e}{\varepsilon_{cR}} - \frac{\varepsilon_{YS}}{\varepsilon_{cR}} \right) \left( \frac{1}{\phi_{cR}} \right) \]  

(2.16)

\[ f = 1 - \alpha \left( \frac{\varepsilon_e}{\varepsilon_{cR}} + \frac{\varepsilon_{YS}}{\varepsilon_{cR}} \right) \left( \frac{1}{\phi_{cR}} \right) \]  

(2.17)

where

\[ \varepsilon_{cR} = \text{the strain corresponding to the critical buckling stress} \]

\[ \varepsilon_{cR} = \frac{\sigma_{cR}}{E} \]  

(2.18)

\[ \phi_{cR} = \text{the curvature corresponding to the moment } m_{cR} \]

\[ m_{cR} = \sigma_{cR} S_{pL} \]  

(2.19)

\[ S_{pL} = \text{the section modulus with respect to the plate} \]

\[ S_{pL} = \frac{I}{\alpha d} \]  

(2.20)

\[ P_{cR} = \text{the axial load which causes buckling in the plate.} \]

\[ P_{cR} = A \sigma_{cR} \]  

(2.21)

\[ \frac{S_{pL}}{A d} = \text{the section modulus in non-dimensional form} \]

\[ \frac{S_{pL}}{A d} = \frac{1}{3\alpha} \left[ \frac{A_f}{A} + 2\alpha - 3\alpha^2 \right] \]  

(2.22)

From Eqs. 2.13 to 2.17 for positive bending, the relationships for various strain states can be calculated and put into the forms shown in Table 1a. These values were all computed by using the
following procedure:

1. When $\varepsilon_s < \varepsilon_{ys}$, no yielding occurs in the stiffener flange or in the portion of the web immediately adjacent to it. The terms $\left( \frac{\sigma_{ys}}{\sigma_{cr}} + \frac{\varepsilon_s}{\varepsilon_{cr}} \right)$ do not exist and are assumed to be equal to zero.

2. When $(\varepsilon_e + \frac{\sigma_r}{E}) < \varepsilon_{ys}$, no yielding occurs in the web at the connection to the plate. The terms $\left( \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\sigma_{ys}}{\sigma_{cr}} \right)$ do not exist and are equal to zero.

3. When $(\varepsilon_e + \frac{\sigma_r}{E}) < \varepsilon_{cr}$, the plate has not buckled. The term $\left( \frac{\sigma_p}{\sigma_{cr}} - \frac{\sigma_r}{\sigma_{cr}} \right)$ is set equal to $\frac{\varepsilon_e}{\varepsilon_{cr}}$.

4. When $\varepsilon_{cr} < (\varepsilon_e + \frac{\sigma_r}{E}) < \varepsilon_{p_{max}}$, the plate has buckled, but the average plate stress has not yet reached its maximum value. Then $\sigma_p$ is computed from Koiter's Formula, Eq. 2.5.

5. When $(\varepsilon_e + \frac{\sigma_r}{E}) > \varepsilon_{p_{max}}$, the average plate stress has reached its maximum value and remains constant. Thus $\sigma_p = \sigma_{p_{max}}$.

As an example consider the first case in Table 1a. In this case there is no buckling or yielding. The strain state is defined by

$\varepsilon_s < \varepsilon_{ys}$, $(\varepsilon_e + \frac{\sigma_r}{E}) < \varepsilon_{ys}$, $(\varepsilon_e + \frac{\sigma_r}{E}) < \varepsilon_{cr}$
Using steps (1), (2), and (3), above, the axial load and moment can be written as

\[
\frac{P}{P_{cr}} = \frac{\varepsilon_s}{\varepsilon_{cr}} + \frac{A_w}{2A} \left( \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\varepsilon_s}{\varepsilon_{cr}} \right) + \frac{A_p}{A} \left( \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\varepsilon_s}{\varepsilon_{cr}} \right)
\] (2.23)

\[
\frac{m}{m_{cr}} = \frac{1}{(S_{pl}/A_d)} \left[ - \frac{1}{2} \left( \frac{1}{3} - \alpha \right) \left( \frac{\varepsilon_s}{\varepsilon_{cr}} - \frac{\varepsilon_e}{\varepsilon_{cr}} \right) \frac{A_w}{A} + \alpha \left( \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\varepsilon_s}{\varepsilon_{cr}} \right) \right]
\] (2.24)

By substituting Eqs. 2.9 and 2.15 these can be rewritten as

\[
\frac{P}{P_{cr}} = \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\varphi}{\varphi_{cr}}
\] (2.25)

\[
\frac{m}{m_{cr}} = \frac{1}{(S_{pl}/A_d)} \left[ - \frac{1}{2} \left( \frac{1}{3} - \alpha \right) \left( \frac{\varepsilon_s}{\varepsilon_{cr}} - \frac{\varepsilon_e}{\varepsilon_{cr}} \right) \frac{A_w}{A} + \alpha \left( \frac{\varepsilon_e}{\varepsilon_{cr}} - \frac{\varepsilon_s}{\varepsilon_{cr}} \right) \right]
\] (2.26)

which are in the form presented in Table 1a.

The numerical integration procedure uses the equations of Table 1a to find the \( m-\varphi \) relationships. The moment equations are solved directly while the axial load equations are rearranged and used to solve for \( \varphi/\varphi_{cr} \).

The value of the ultimate bending moment for the cross section is required by the numerical integration procedure. This moment determines the limit of the load carrying capacity under constant axial load. For the case of positive bending there are three possible cases depending on the location of the neutral axis.
1) When the neutral axis is located in the stiffener web, the maximum positive bending moment is

\[
\left( \frac{m}{m_{cR}} \right)_{\text{max}} = \frac{1}{\left( \frac{S_{pL}}{Ad} \right)} \left[ 2\tau - \tau \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{p}}{\sigma_{cR}} \right) \frac{A}{A} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{p}}{\sigma_{cR}} - \frac{\sigma_{r}}{\sigma_{cR}} \right) \right]
\]

where \( \tau \) is the non-dimensional distance from the plate to the neutral axis, and for this case is defined by

\[
\tau = \frac{1}{\left( \frac{A}{A} \right)} \left[ \frac{P}{P} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{s}}{\sigma_{cR}} \right) \frac{A}{A} - \frac{\sigma_{p}}{\sigma_{cR}} \frac{A}{A} \right]
\]

(2.28)

2) When the neutral axis is in, or above, the stiffener flange

\[
\left( \frac{m}{m_{cR}} \right)_{\text{max}} = \frac{1}{\left( \frac{S_{pL}}{Ad} \right)} \left[ (1-\alpha) \left( \frac{\sigma_{ys}}{\sigma_{cR}} - \frac{\sigma_{s}}{\sigma_{cR}} \right) \frac{A}{A} - \alpha \frac{A}{A} \left( \frac{\sigma_{ys}}{\sigma_{cR}} - \frac{\sigma_{p}}{\sigma_{cR}} + \frac{\sigma_{r}}{\sigma_{cR}} \right) \right]
\]

where

\[
\frac{\sigma_{s}}{\sigma_{cR}} = \left[ \frac{P}{P} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{p}}{\sigma_{cR}} - \frac{\sigma_{r}}{\sigma_{cR}} \right) \frac{A}{A} \right] \frac{A}{A}
\]

(2.30)

3) When the neutral axis is in, or below, the plate, the maximum positive bending moment is

\[
\left( \frac{m}{m_{cR}} \right)_{\text{max}} = \frac{1}{\left( \frac{S_{pL}}{Ad} \right)} \left[ \alpha \frac{A}{A} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{p}}{\sigma_{cR}} - \frac{\sigma_{r}}{\sigma_{cR}} \right) \right]
\]

where

\[
\frac{\sigma_{p}}{\sigma_{cR}} = \left[ \frac{P}{P} \left( \frac{\sigma_{ys}}{\sigma_{cR}} + \frac{\sigma_{r}}{\sigma_{cR}} \right) \frac{A}{A} \right] \frac{A}{A}
\]

(2.32)
D. Negative Bending

A general stress distribution in the idealized cross section for negative bending is shown in Fig. 2.9. The axial force and moment obtained from this cross section are:

\[ P = \varepsilon_s EA - \frac{1}{2}(E\varepsilon_s - E\varepsilon_e)A_w - (E\varepsilon_s - \sigma_{ys})A_f + (\sigma_p - \sigma_r - E\varepsilon_s)A_p \]
\[ - \frac{1}{2}f(E\varepsilon_s - \sigma_{ys})A_w - \frac{1}{2}g(E\varepsilon_e + \sigma_{ys})A_w \] (2.33)

\[ m = \frac{1}{2} \left( \frac{1}{3} - \alpha \right)(E\varepsilon_s - E\varepsilon_e)dA_w + \frac{1}{2}f \left( 1 - \alpha - \frac{1}{3}f \right)(E\varepsilon_s - \sigma_{ys})dA_w \]
\[ + (1 - \alpha)(E\varepsilon_s - \sigma_{ys})dA_f + \alpha(\sigma_p - \sigma_r - E\varepsilon_s)A_p - \frac{1}{2}g(\alpha - \frac{1}{3}g)(\sigma_{ys} + E\varepsilon_e)dA_w \] (2.34)

From geometric relationships

\[ \varepsilon_s = \varepsilon_e - \phi d \] (2.35)

\[ gd = - \left( \frac{\varepsilon_e + \varepsilon_{ys}}{\varepsilon_s - \varepsilon_e} \right) d \] (2.36)

\[ fd = \left[ 1 + \left( \frac{\varepsilon_e + \varepsilon_{ys}}{\varepsilon_s - \varepsilon_e} \right) \right] d \] (2.37)

Non-dimensionalizing Eqs. 2.33 to 2.37

\[ \frac{P}{P_{cR}} = \frac{\varepsilon_s}{\varepsilon_{cR}} - \frac{1}{2} \left( \frac{\varepsilon_s}{\varepsilon_{cR}} - \frac{\varepsilon_e}{\varepsilon_{cR}} \right) \frac{A_w}{A} - \left( \frac{\varepsilon_s}{\varepsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_f}{A} + \left( \frac{\sigma_p}{\sigma_{cR}} - \frac{\sigma_r}{\sigma_{cR}} - \frac{\varepsilon_s}{\varepsilon_{cR}} \right) \frac{A_p}{A} \]
\[ - \frac{1}{2}f \left( \frac{\varepsilon_s}{\varepsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_w}{A} - \frac{1}{2}g \left( \frac{\varepsilon_e}{\varepsilon_{cR}} + \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_w}{A} \] (2.38)
As in the case for positive moments, these equations are used to find the formulas for various possible strain states. Table 2b contains the equations for axial load and bending moment for various strain conditions for negative bending. These values were all computed using the following procedure:

1. When $\varepsilon_s < \varepsilon_{yp}$, no yielding occurs in the stiffener flange or in the web immediately adjacent to it. The term $\left( \frac{\varepsilon_s - \sigma_{ys}}{\varepsilon_{cR} - \sigma_{cR}} \right)$ does not exist and is assumed to be equal to zero.
(2) When \(-\epsilon_{ys} < (\epsilon_{e} + \frac{\sigma_{r}}{E}) < \epsilon_{ys}\), no yielding occurs in the web at the connection to the plate. The term 
\[
\left(\frac{\epsilon_{e}}{\epsilon_{cr}} + \frac{\sigma_{ys}}{\sigma_{cr}}\right)
\] does not exist and is assumed to be equal to zero.

(3) When \(-\epsilon_{yp} < (\epsilon_{e} + \frac{\sigma_{r}}{E}) < \epsilon_{cr}\), the plate has neither yielded in tension nor buckled in compression. The term \(\left(\frac{\sigma_{p}}{\sigma_{cr}} - \frac{\sigma_{r}}{\sigma_{yp}}\right)\) is set equal to \(\epsilon_{e}/\epsilon_{cr}\).

(4) When \(\epsilon_{cr} < (\epsilon_{e} + \frac{\sigma_{r}}{E}) < \epsilon_{p_{max}}\), the plate has buckled but the average plate stress has not yet reached its maximum value. Then \(\sigma_{p}\) is computed from Koiter's Formula, Eq. 2.5.

(5) When \((\epsilon_{e} + \frac{\sigma_{r}}{E}) > \epsilon_{p_{max}}\), the average plate stress has reached its maximum value and remains constant. Thus \(\sigma_{p} = \sigma_{p_{max}}\).

(6) When \((\epsilon_{e} + \frac{\sigma_{r}}{E}) < -\epsilon_{yp}\), the plate has yielded in tension. Thus \(\sigma_{p} = -\sigma_{yp}\).

As an example consider Case 5 of Table 1b. For this case the stiffener yields at the flange while the plate has buckled but has not yet reached its ultimate average stress. This strain state is expressed by

\[
\epsilon_{s} > \epsilon_{ys}, (\epsilon_{e} + \frac{\sigma_{r}}{E}) > \epsilon_{cr}, -\epsilon_{ys} < (\epsilon_{e} + \frac{\sigma_{r}}{E}) < \epsilon_{ys}
\]
From steps (1) and (4), above, the axial load and moment can be written as

\[
\frac{P}{P_{cR}} = \frac{\epsilon_s}{\epsilon_{cR}} - \frac{1}{2} \left( \frac{\epsilon_s}{\epsilon_{cR}} - \frac{\epsilon_e}{\epsilon_{cR}} \right) \frac{A_w}{A} - \left( \frac{\epsilon_s}{\epsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_f}{A}
\]

\[
+ \left( \frac{\sigma_{pKoiter}}{\sigma_{cR}} - \frac{\sigma_r}{\sigma_{cR}} - \frac{\epsilon_s}{\epsilon_{cR}} \right) \frac{A_p}{A} - \frac{1}{2} f \left( \frac{\epsilon_s}{\epsilon_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \right) \frac{A_w}{A}
\]

(2.43)

\[
\frac{m}{m_{cR}} = \frac{1}{S_{pL}} \frac{Ad}{} \left[ \frac{1}{2} \left( \frac{1}{3} - \alpha \right) \left( \frac{\epsilon_s}{\epsilon_{cR}} - \frac{\epsilon_e}{\epsilon_{cR}} \right) \frac{A_w}{A} + \frac{1}{2} f \left( 1 - \alpha - \frac{1}{3} f \right) \right]
\]

(2.44)

Substituting Eqs. 2.40 and 2.42 in the above, the following equations are obtained:

\[
\frac{P}{P_{cR}} = \frac{\epsilon_p}{\epsilon_{cR}} - \left( \frac{\epsilon_e}{\epsilon_{cR}} - \frac{\sigma_{pKoiter}}{\sigma_{cR}} + \frac{\sigma_r}{\sigma_{cR}} \right) \frac{A_p}{A} - \left( \frac{\epsilon_e}{\epsilon_{cR}} - \frac{\epsilon_{ys}}{\epsilon_{cR}} \right) \frac{A_f}{A}
\]

(2.45)

\[
+ \alpha \left( \frac{\sigma_{pKoiter}}{\sigma_{cR}} - \frac{\sigma_r}{\sigma_{cR}} - \frac{\epsilon_s}{\epsilon_{cR}} \right) \frac{A_p}{A}^2
\]

\[
+ \frac{\alpha}{2} \left( \frac{\epsilon_e}{\epsilon_{cR}} - \frac{\epsilon_{ys}}{\epsilon_{cR}} \right)^2 \frac{A_w}{A} + \frac{1}{\theta_{cR}}
\]
These are presented in Table 1b.

As in the case for positive bending, the ultimate moments for the cross section are needed for the computation of the m-φ curves. For negative bending only two cases are feasible, and they depend on the location of the neutral axis.

1) When the neutral axis is located in the stiffener web, the maximum bending moment is

\[
\left( \frac{m}{m_{cR}} \right)_{\text{max}} = - \frac{1}{S_{pL}} \left[ \frac{A_w}{A} \tau (a - \frac{\tau}{2}) \frac{\sigma_{YS}}{\sigma_{CR}} + \left( \frac{\sigma_{YS}}{\sigma_{CR}} - \frac{\sigma_{PMAX}}{\sigma_{CR}} + \frac{\sigma_{R}}{\sigma_{CR}} \right) \right]
\]

where \( \tau \) is the non-dimensional distance from the plate to the neutral axis, and for this case is defined by

\[
\tau = \left[ \frac{A_s}{A} \left( \frac{\sigma_{YS}}{\sigma_{CR}} - \frac{P_{CR}}{P} \right) - \frac{A_p}{A} \left( \frac{\sigma_{PMAX}}{\sigma_{CR}} - \frac{\sigma_{R}}{\sigma_{CR}} \right) \right] \frac{1}{2 \left( \frac{A_w}{A} \frac{\sigma_{YS}}{\sigma_{CR}} \right)}
\]
2) When the neutral axis is in, or below, the plate, the maximum bending moment is

\[
\left(\frac{m}{mcR}\right)_{\text{max}} = -\frac{1}{\frac{S_{pl}}{Ad}} \left[ \alpha \frac{A_P}{A} \left( \frac{\sigma_{ys}}{\sigma_{cR}} - \frac{\sigma_P}{\sigma_{cR}} + \frac{\sigma_r}{\sigma_{cR}} \right) \right]
\]  

(2.49)

where

\[
\frac{\sigma_P}{\sigma_{cR}} = \left( \frac{P}{\sigma_{cR}} - \frac{\sigma_{ys}}{\sigma_{cR}} \left( \frac{A_S}{A} \right) + \left( \frac{\sigma_r}{\sigma_{cR}} \right) \frac{A_P}{A} \right) \frac{A}{A_p}
\]

(2.50)

2.1.7 Computation Procedure

The procedure for computing the \( m-\phi \) curves for constant axial thrust, \( P \), will be described here.* The procedure was programmed in FORTRAN II language. A brief schematic flow diagram is shown in Fig. 2.10.

The steps are as follows:

1) Compute the cross-sectional parameters.

2) Compute the maximum average plate stress corresponding to the yield stress at points "A" by simultaneously solving Eqs. 2.5 and 2.6 for continually increasing plate strains, \( \varepsilon_{ce} \).

3) Compute the location of the neutral axis and the maximum bending moment for positive and negative bending using Eqs. 2.27 to 2.32 or Eq. 2.47 to 2.50, respectively.

*A more detailed description of this procedure as used by the digital computer is contained in Ref. 4.
4) Assume a plate strain.

5) Increment the plate strain.

6) Determine the configuration of the stresses for the strain state thus described. This entails finding what portions have yielded and whether the plate has buckled or reached its maximum stress.

7) Calculate the curvature, $\frac{\mathcal{C}}{\mathcal{R}}$, and the moment, $\frac{m}{\mathcal{R}}$, corresponding to this strain state.

8) When the change in curvature exceeds some specified value go to step 9). If the value is not exceeded go back and repeat steps 5) to 7).

9) This is done for 100 sets of moment and corresponding curvature for both positive and negative bending.

Approximately 1 1/2 minutes of computation time on a G.E. 225 digital computer is required to compute the 200 points of the $m-\mathcal{C}$ curve.

The $m-\mathcal{C}$ curve thus computed is ready for use in the numerical integration procedure which is discussed in the following section.

2.2 **Numerical Integration to Determine Ultimate Strength**

The ultimate strength of longitudinally stiffened plate panels under combined axial and lateral loading is determined by a stepwise numerical integration procedure. This procedure utilizes the moment-curvature curves for constant axial load, the deter-
mination of which was discussed in Sec. 2.1.

The numerical integration procedure presented in this chapter was originally developed by Kondo for sections having plates with low b/t values. Improvements have been made to apply this method to sections with a plate having high b/t such that the plate buckles.

The procedure is used to compute, for given material parameters, the maximum slenderness ratio that the panel can have while sustaining the assigned loading conditions. Solutions are found for both fixed and pinned end conditions. By assuming a curvature at mid-span of the panel, equilibrium equations are solved for each of a series of small segments of the panel. Then, by plotting a non-dimensional graph of assumed mid-span curvature vs. the slenderness ratio for each end condition, the maximum slenderness ratios can be obtained when a series of points is obtained. Figure 2.11 illustrates this. Here \((l/r)_{\text{max}}\) is the value desired while the line represents slenderness ratios for various chosen values of the mid-span curvature.

Numerical results from this method can be plotted in the form of curves for the evaluation of the effect of various parameters on the ultimate strength of the panels. Chapter 3 deals with these plots.
2.2.1 Derivation of Equilibrium Equations

For the derivation of equilibrium equations for small segments of the panel an assumption is made in addition to the assumptions made in computing the moment-curvature relationships (see Sec. 2.1.6); the curvature change along each small segment is assumed to be linear.

A small segment is shown in Fig. 2.12. The directions shown are considered positive. Positive moment is a moment that causes compression in the plate.

Curvature can be written as the rate of change of slope with respect to the length along the member.

\[ \varphi = \frac{d\theta}{ds} \] (2.51)

where

\( \theta \) = the slope.
\( s \) = the distance along the centroid of the panel.
\( \varphi \) = the curvature of the panel.

Summing forces and moments about point G gives:

\[ \Sigma F_z = 0 \quad h + qbdsp \sin \theta - (h+dh) = 0 \] (2.52)
\[ \Sigma F_y = 0 \quad v + qbdsp \cos \theta - (v+dv) = 0 \] (2.53)
\[ \Sigma M_G = 0 \quad m - vds \cos \theta - hds \sin \theta - qbdsp \frac{ds}{2} - (m+dm) = 0 \] (2.54)
where Eq. 2.54 neglects second order terms such as \(dhdy\). In addition it can be shown that:

\[
\begin{align*}
    ds_p &= ds (1 - \theta ad) \\
    dz &= ds \cos \theta \\
    dy &= ds \sin \theta
\end{align*}
\]

Thus, the new forms of Eqs. 2.52 and 2.53 will be

\[
\begin{align*}
    \frac{dh}{ds} &= q_b (1 - \theta ad) \sin \theta \\
    \frac{dv}{ds} &= q_b \cos \theta (1 - \theta ad) \\
    \frac{dm_\theta}{ds} &= -v \cos \theta + h \sin \theta
\end{align*}
\]

If the variation in curvature \(\theta\) were known along the segment, the bending moment could be obtained by integrating Eqs. 2.51, 2.58, 2.59, and 2.60. A linear variation in curvature is assumed, giving the curvature at any point

\[
\theta = \theta_i + \frac{\theta_{i+1} - \theta_i}{\Delta s_j} s
\]

where

- \(\theta_i, \theta_{i+1}\) = the curvatures at the \(i^{th}\) and \((i+1)^{th}\) cross sections.
- \(\Delta s_j\) = the length of the segment from the \(i^{th}\) to the \((i+1)^{th}\) points.
- \(s\) = the distance from point \(i\) to any point in the \(j^{th}\) segment, and corresponds to the same point as \(\theta\).
Integrating from point $i$ to point $(i+1)$, and utilizing Eqs. 2.55 to 2.57, the slope between those points is

$$\theta = \int_{s_i}^{s} \theta \, ds$$

$$= \theta_i + \theta_i \, s + \frac{1}{2} \left( \theta_{i+1} - \theta_i \right) \frac{\Delta s_j}{s_i} \hspace{1cm} (2.62)$$

For point $(i+1)$ this becomes

$$\theta_{i+1} = \theta_i + \frac{\theta_{i+1} + \theta_i}{2} \, s_{i+1} \hspace{1cm} (2.63)$$

and the horizontal and vertical forces and the moment are

$$h_{i+1} = h_i + \int_{s_i}^{s_{i+1}} qb(1-\theta d) \sin \theta \, ds$$

$$= h_i + b(q \Delta y_j + q b \theta d) (\cos \theta_{i+1} - \cos \theta_i) \hspace{1cm} (2.64)$$

$$v_{i+1} = v_i + \int_{s_i}^{s_{i+1}} qb(1-\theta d) \cos \theta \, ds$$

$$= v_i + q b (\Delta z_j - q b \theta d) (\sin \theta_{i+1} - \sin \theta_i) \hspace{1cm} (2.65)$$

$$m_{i+1} = m_i - \int_{s_i}^{s_{i+1}} v \cos \theta \, ds - \int_{s_i}^{s_{i+1}} h \sin \theta \, ds$$

$$= m_i - h_i \Delta y_j - v_i \Delta z_j - q b \left[ \Delta z_j \frac{\Delta z_j}{2} + \Delta y_j \frac{\Delta y_j}{2} - \alpha d \Delta z_j \right. \left. \left( \sin \theta_{i+1} - \sin \theta_i \right) + \alpha d \Delta y_j \left( \cos \theta_{i+1} - \cos \theta_i \right) \right] \hspace{1cm} (2.66)$$

where the $z$ and $y$ components ($\Delta z_j, \Delta y_j$) of $\Delta s_j$; are found by considering a linear variation in curvature

$$\Delta z_j = \int_{s_i}^{s_{i+1}} \cos \theta ds \Delta s_j \cos \theta_i - \left( \frac{\theta_i}{3} + \frac{\theta_{i+1}}{6} \right) \sin \theta_i (\Delta s_j)^2 \hspace{1cm} (2.67)$$
The axial thrust, \( n \), is related to \( h \) and \( v \) as follows:

\[
n = h \cos \theta - v \sin \theta
\]  

(2.69)

The shortening of the member is caused not only by the axial thrust, but also by the strain at the centroid.

\[
\ell_{i+1} = \ell_i + \frac{2\Delta s_i}{2 - \varepsilon_{ei+1} - \varepsilon_{ei} - (\theta_{i+1} - \theta_i)}
\]  

(2.70)

where

\[
\varepsilon_{ei}, \varepsilon_{ei+1} \text{ are plate strains}
\]

Eqs. 2.62 to 2.68 constitute the equilibrium equations and form the basis for the numerical integration procedure. Eqs. 2.69 and 2.70 are also needed. For convenience all of these equations are non-dimensionalized.

\[
\theta = \theta_i + \psi_i S \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} + \frac{1}{2} (\psi_{i+1} - \psi_i)(S)^2 \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} \frac{1}{\Delta s_j}
\]  

(2.71)

\[
\theta_{i+1} = \theta_i + \frac{1}{2} (\psi_{i+1} - \psi_i) \Delta s_j \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}}
\]  

(2.72)

\[
\Delta Z_j = \Delta s_j \cos \theta_i - \left(\frac{\psi_i}{3} + \frac{\psi_{i+1}}{6}\right) (\Delta s_j)^2 \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} \sin \theta_i
\]  

(2.73)

\[
\Delta Y_j = \Delta s_j \frac{1}{\varepsilon_{yp}} \sin \theta_i + \left(\frac{\psi_i}{3} + \frac{\psi_{i+1}}{6}\right) (\Delta s_j)^2 \frac{r}{\alpha d} \cos \theta_i
\]  

(2.74)

\[
V_{i+1} = V_i + QIR \left[\Delta Z_j - \frac{\alpha d}{r} \sqrt{\varepsilon_{yp}} (\sin \theta_{i+1} - \sin \theta_i)\right]
\]  

(2.75)

\[
H_{i+1} = H_i + QIR \varepsilon_{yp} \left[\Delta Y_j \frac{r}{\alpha d} + (\cos \theta_{i+1} - \cos \theta_i)\right]
\]  

(2.76)
\[ M_{i+1} = M_i - V_i \Delta Z_i - H_i \Delta Y_i \frac{\alpha d}{r} - \text{QIR} \left[ \frac{1}{2} (\Delta Y_j)^2 \epsilon_{yp} + \frac{1}{2} (\Delta Z_j)^2 - \Delta Z_j \frac{\alpha d}{r} (\sin \theta_{i+1} - \sin \theta_i) \right. \]
\[ \left. + \Delta Y_j \frac{\alpha d}{r} \epsilon_{yp} (\cos \theta_{i+1} - \cos \theta_i) \right] \] 
(2.77)

\[ N_{i+1} = H_{i+1} \cos \theta_{i+1} - V_{i+1} \frac{r}{\alpha d} \sqrt{\epsilon_{yp}} \sin \theta_{i+1} \] 
(2.78)

\[ L_{i+1} = L_i + \frac{2 \Delta S_j}{2 - \epsilon_{yp} \left[ G_i + G_{i+1} \left( \phi_i + \phi_{i+1} \right) \right]} \] 
(2.79)

where

\[ \Delta S = \frac{\Delta s}{r} \sqrt{\epsilon_{yp}}, \quad S = \frac{s}{r} \sqrt{\epsilon_{yp}}, \quad \Delta Z = \frac{\Delta z}{r} \sqrt{\epsilon_{yp}}, \quad Z = \frac{z}{r} \sqrt{\epsilon_{yp}}, \]

\[ \Delta Y = \frac{\Delta y}{r}, \quad Y = \frac{Y}{r}, \quad M = \frac{m}{\sigma_{yp} S_p L} = \frac{m \alpha d}{\sigma_{yp} A}, \quad \phi = \frac{\phi}{\sigma_{yp}}, \]

\[ \text{QIR} = \frac{q a E \alpha d}{\sigma_{yp} A}, \quad H = \frac{h}{\sigma_{yp} A}, \quad V = \frac{\alpha d v}{\sqrt{E} A}, \quad L = \frac{L}{r} \sqrt{\epsilon_{yp}}, \]

\[ G_i = \frac{e_i}{\epsilon_{yp}}, \quad G_{i+1} = \frac{e_{i+1}}{\epsilon_{yp}}, \quad \frac{r}{\alpha d} = \frac{1}{\alpha} \sqrt{\left( 1 - 2\alpha \right) \frac{A_f}{A} + \left( \frac{1}{3} \alpha \right) \frac{A_w}{A} + \alpha^2}, \]

\[ N = \frac{n}{\sigma_{yp} A} \]

2.2.2 Discussion of the Procedure

This section will contain a brief discussion of the numerical integration procedure to determine the ultimate strength of the plate panels.
Since the conditions at both ends are identical and the lateral load is applied uniformly, symmetry requires that the shear force and slope at the mid-span of the panel are zero. Using this as a starting point the integration need only be applied to one half of the panel length. Thus, by assuming a mid-span curvature the integration starts here and progresses segment by segment along the member (Fig. 2.13) until it reaches the pinned-end condition as defined by
\[ m = 0 \] (2.80)
and then the fixed-end condition, defined by
\[ \theta = 0 \] (2.81)
Values of deflections, length, moment, etc., are computed for each case.

Throughout the procedure Eqs. 2.71 to 2.77 are used to maintain equilibrium for each segment. Knowing the values and forces at one end (initial end) and assuming a curvature, \( \dot{\theta}_{(i+1)a} \) at the other end (terminal end) these equations are solved to find the moment by Eq. 2.77. Knowing the moment, the corresponding curvature can be obtained from the moment-curvature curve which is now non-dimensionalized to the form \( M - \dot{\theta} \). The computed curvature \( \dot{\theta}_{(i+1)c} \) is compared with the assumed one. If the difference between the curvatures is large, \( \dot{\theta}_{(i+1)c} \) becomes the new assumed curvature and the procedure is repeated. Finally, when the difference converges to a small value, equilibrium is considered to be fulfilled for the
segment. The forces and moments at the terminal end are then computed. The length of the plate panel is determined by summation of the segment

\[ L = 2 \sum \Delta S_j \]  

(2.82)

Similarly for the chord length and the deflection at mid-span

\[ Z = 2 \sum \Delta Z_j \]  

(2.83)

\[ Y = \sum \Delta Y_j \]  

(2.84)

The next segment is then selected and the iteration is repeated. The terminal values for the previous segment become the initial values for the new segment.

The steps in the procedure for a given axial thrust and lateral loading are as follows, Fig. 2.14:

1. Assume the curvature, \( \hat{\phi}_o \), at the mid-span of the panel and find the corresponding moment from the \( M-\hat{\phi} \) curves of Section 2.1.

2. Select a segment length.

3. Assume the terminal curvature \( \hat{\phi}_{(i+1)a} \) at the end of the segment.

*A brief flow diagram for this procedure is presented in Fig. 2.14. A more detailed flow diagram is presented in Ref. 4. The Appendix, Chapter 8, further discusses some aspects of the computations.
(4) Compute the Z and Y components of the segment from Eqs. 2.73 and 2.74.

(5) Knowing the vertical and horizontal segments at the initial point and the values from step (4), compute the moment at the terminal end of the new segment by using Eq. 2.77.

(6) From the M-\(c\) curves of Sec. 2.1 find the curvature \(\dot{c}_{i+1}\) corresponding to this moment.

(7) Check the difference between the assumed curvature from step (3) and the computed curvature from step (6). If the absolute value of this difference is larger than a certain specified amount use \(\dot{c}_{i+1}\) as a new estimate of the terminal curvature and return to step (3). If the difference is less than the specified amount compute \(\theta_{i+1}, H_{i+1},\) and \(V_{i+1}\) from Eqs. 2.72, 2.76, and 2.75, sum L, Z, and Y by Eqs. 2.82, 2.83, and 2.84. Then let the terminal values of this segment become initial values for the next segment, and go to step (2) and begin computations for the next point. This pattern is followed until the terminal moment changes sign. When this happens proceed to step (8) instead of step (2).

(8) By Newton's Method compute the increment of segment length corresponding to zero moment. Compute L, Z,
Y for the panel to the point of zero moment, and by Eq. 2.71 find the slope \( \theta \) corresponding to this point. These are the pinned-end values for the assumed mid-span curvature.

(9) Continue the computation of steps (2) to (7) until the slope computed in step (7) changes sign. When this occurs use Newton's Method to find the increment of segment length to the zero slope. Calculate \( L, Z, Y \) for the panel to the point of zero slope and by using a parabolic interpolation find the moment at the point of zero slope. These are the fixed-end values for the assumed mid-span curvature.

(10) Increment the mid-span curvature by \( \Delta \xi \) and repeat steps (2) to (9) until one of the total panel length values from steps (8) or (9) is lower than the previous value. Then go to step (11).

(11) For the end condition, simply-supported or fixed, that corresponds to the decrease in length, compute the length value corresponding to zero slope on the \( L \) vs \( \xi \) plot. This is done by a parabolic interpolation using the last three computed values. The result is the maximum length that the panel can have for the given set of loads. Using a linear interpolation compute the mid-span curvature corresponding to the maximum length. Using a parabolic interpolation,
compute the corresponding values of chord length, mid-span curvature, end moment, and end slope. Also find the corresponding axial force.

(12) Repeat steps (2) to (10) until the ultimate condition is reached for the end condition that remains. When this occurs, compute the values described in step (11).

This numerical integration method for finding the ultimate strength of longitudinally stiffened plate panels has been programmed in FORTRAN II language for the digital computer. Given the \( M-\phi \) relationships, and using a GE.225 computer, approximately 50 seconds of computer time is required to simultaneously find the two maximum lengths that correspond to the pinned and fixed end conditions.

This computer program was used extensively for computing the design curves described in Chapter 4.
3. NUMERICAL RESULTS OF THE ANALYSIS

Numerous computer runs were made and the \( m-\varnothing \) curves and maximum lengths were computed and printed out for each case. The major emphasis in these runs was for steels having yield stresses of 34, 47, and 80 ksi which correspond respectively to the MS-34, HTS-47, and HY-80 steels used by the Navy.* The runs were all made for the following ranges of parameters:

\[
\frac{A_s}{A_p} = 0.20 \text{ to } 0.48
\]

\[
\frac{A_f}{A_s} = 0.35 \text{ to } 0.60
\]

\[
\frac{b}{t} = 60 \text{ to } 110
\]

\[
Q = q \frac{(d/t)}{1} = 40 \text{ to } 480 \text{ psi}
\]

\[
\frac{\sigma_r}{\sigma_{yp}} = 0.00 \text{ to } 0.15
\]

However, extrapolations outside these ranges can easily be made in most cases.

This chapter presents a brief explanation of the results for typical cases. The moment curvature curves are shown in Sec. 3.1, and the results of the numerical integration are discussed in Sec. 3.2. Sec. 3.3 compares the developed theoretical results

*A listing of the input and results for these cases is available to interested persons upon request.
with the results of tests performed at Lehigh University and at the Naval Construction Research Establishment.

3.1 Moment-Curvature Computations

The computation of moment-curvature relationships consist mainly of two parts: the determination of the moment capacity of the cross section, and the computation of the moment and corresponding curvature for the various strain states.

3.1.1 Moment Capacity of the Cross Section

Figure 3.1 shows a typical curve of the maximum externally applied moments that a cross section can withstand in positive and in negative bending. The solid line represents the case with no residual stresses while the dotted line is for $\frac{\sigma_r}{\sigma_{yp}} = 0.15$.

This figure shows that the maximum positive bending moment, (causing compression in the plate), occurs at an axial load other than zero. Here it occurs at about $P/P_{cr} = 1.15$. Since the cross section is not symmetric about its bending axis the positive bending moment increases until the maximum plate stress is reached and thus the moment capacity will increase until this point; afterwards it decreases.

In addition, the maximum axial load corresponds to a moment that is not zero, but rather some negative value. This is again due to the non-symmetry of the cross section.
Figure 3.1 also shows the effect of residual stresses.* The maximum positive moment is decreased while the maximum negative moment is increased in magnitude. The corresponding axial loads differ from the case with no residual stresses.

3.1.2 Moment-Curvature Curves

Figure 3.2 shows the moment-curvature curves for the same cross section for which the moment capacity was discussed.

(1) The curves differ for positive and negative bending ranges. This is due to the non-symmetry of the cross section.

(2) For high axial loads the moment is not zero for zero curvature. This is exemplified by the axial load $P/P_{cr} = 1.80$ for no residual stresses. For axial loads of even higher magnitude the moment tends to remain negative for all values of curvature.

(3) The maximum positive moment occurs at a non-zero value of axial load. This was previously discussed but is better seen physically on this moment-curvature plot.

The reducing effect of the residual stresses is again pointed out by the noticeable differences in the maximum moments when high axial loads are reached; for example, $P/P_{cr} = 1.60$.

*See Ref. 3 for the effect of post buckling on the moment capacity of the section, as well as its effect on the moment curvature curves.
An important assumption has been made in obtaining these moment curvature plots, and it is very important for the shape of the curves presented here. When the moment reaches 99% of its maximum value, the moment is assumed to be essentially constant for all curvatures. The actual structural action and hence the true shape of the curves is yet unknown in this range.

3.2 Numerical Integration

3.2.1 Typical Ultimate Strength Plots

The relation between the loading and the maximum length that a cross section can sustain can be displayed by an ultimate strength plot of the axial load $P/P_{CR}$ vs. the maximum slenderness ratio $t/r$. This is shown in Fig. 3.3a for pinned ends and Fig. 3.3b for fixed ends. The cross section used is the same as in Figs. 3.1 and 3.2. The solid lines show the curves for no residual stresses while the dotted lines are for a residual stress $\frac{\sigma_r}{\sigma_{yp}} = 0.15$. Separate curves are drawn for various lateral loads.

In the case of high lateral load, $(Q = q (d/t) = 180$ or $320)$, and low axial load, the curves are relatively insensitive to changes in axial load. In fact, an increase in lateral load may slightly increase the maximum length that the cross section can sustain by virtue of the changes in moment capacity for these axial loads. In the fixed end case the negative moment at the ends will counteract this to some extent, and the maximum $t/r$ continually decreases for increasing $P/P_{CR}$ values.
At some axial load the ultimate strength curves have a distinct bend and suddenly show large decreases in $t/r$ for increases in axial load. This is primarily true for high axial loads and low $b/t$ values. In some such cases the curve will have a nearly flat plateau where the slenderness ratio rapidly approaches zero. These effects again can be attributed to the change in moment capacity for high axial loads.

The effect of residual stresses is also shown in this plot. The dotted lines, (with residual stresses), begin to separate from the solid lines, (no residual stresses), for low axial loads and diverge rapidly for high axial loads.

If $d/t$ is held constant the effect of the lateral load $q$ can be seen in Figs. 3.3a and 3.3b where the $Q$ values represent different lateral loads. The effects very approximately with the log of $Q$ such that if $t/r$ is plotted upward on a vertical axis and log $Q$ is plotted to the right, the plot is very nearly linear except for extremely high and very low axial loads where the curves become slightly concave upward.

3.2.2 Effects of Geometric Parameters

The general trends caused by the changes in the various non-dimensional geometric parameters will now be briefly discussed. These are utilized in the development of the design curves presented in Chapter 4.
Figures 3.3a and 3.3b show plots for various values of \( q(d/t) \). If \( q \) is held constant the effect of the stiffener depth factor \( d/t \) can be seen. For a given residual stress the curves all tend to converge to the same maximum axial load as \( t/r \) approaches zero.

Figures 3.4a and 3.4b show ultimate strength plots for various \( b/t \) ratios and for fixed and simply-supported end conditions. Curves for high \( b/t \) ratios are consistently above those with lower ratios. The spread in the curves is quite large, but for a given \( t/r \) they vary approximately with the stress ratio \( \sigma_{yp}/\sigma_{cr} \) raised to some power. For instance, if Fig. 3.4a is replotted when \( P/P_{cr} \) is divided by \( (\frac{\sigma_{yp}}{\sigma_{cr}})^{0.675} \), and if Fig. 3.4b is replotted when \( P/P_{cr} \) is divided by \( (\frac{\sigma_{yp}}{\sigma_{cr}})^{0.675} \), Figs. 3.5a and 3.5b respectively are obtained. The curves for various \( b/t \) ratios have thus been brought much closer together.

Ultimate strength curves are also substantially affected by the ratio of stiffener area to plate area, that is \( A_s/A_p \). This is displayed by Figs. 3.6a where three values of \( A_s/A_p \) are plotted for both end conditions. For low values of \( P/P_{cr} \), high values of \( A_s/A_p \) give greater \( t/r \) values for both end conditions. The reverse is true for high \( P/P_{cr} \) values when the ends are simply-supported or when \( b/t \) is less than 80 for the fixed end conditions. However, for fixed ends cases with \( b/t \) greater than 80 the curves for various \( A_s/A_p \) tend toward convergence at \( t/r = 0 \), (Fig. 3.6b).
The stiffener area ratio, \( \frac{A_f}{A_s} \), has only a small effect on the ultimate strength plots of \( P/P_{cr} \) vs. \( t/r \). This is shown in Figs. 3.7a and 3.7b. The greatest difference in the curves generally occurs for high axial load and for cases of high \( Q \).

3.3 Comparison With Test Results

Figures 3.8 and 3.9 show comparisons of the results from the numerical analysis with tests performed at Fritz Engineering Laboratory on one-quarter size specimens.\(^{(8,9)}\) The curves shown are the results predicted by the numerical analysis procedure, and points for the tests results are plotted for comparison. Figure 3.8 shows specimens with simply-supported end conditions from tests performed in 1960. Figure 3.9 shows specimens with fixed end conditions from tests of 1963. Specimens T-2, T-4, and T-13 had lateral loads of 6.5 psi while T-3 and T-14 had 13.0 psi. The b/t of the plate was about 57 for all specimens. T-2, which was identical to T-4 had initial imperfections and T-13 had an initial curvature which was opposite to the deflection caused by the lateral loading. The imperfections in this two specimens account for some of the errors in the predictions.

Figure 3.10 shows a comparison with a test performed in 1965 at the Naval Construction Research Establishment, (N.C.R.E.), in Fife.\(^*\) The test was made on a grillage assembly which had a series of longitudinal panels separated by large transverse members. This arrangement is very similar to sections used in a ship hull,

\(^*\)Personal communication from Dr. C. S. Smith, June 20, 1966.
(see Chapter 1). No residual stress measurements were taken and thus an assumed value of $\sigma_r = 3.0$ psi. was used in the theoretical analysis. The solid lines are for no residual stresses; the dotted lines are for cases with assumed plate compressive residual stresses.

The grillage tested at N.C.R.E. had a lateral loading of 15 psi. The longitudinal panels contained plates with b/t values of 76.25 which was considerably higher than the values used in the tests at Lehigh University. The panel ends had very small rotations at failure signifying that the end conditions were probably close to full fixity. Figure 3.10 shows that the panel failed at a load that was between the fixed and simply-supported values predicted by the numerical analysis. The result is closer to the fixed end value and hence appears to correspond well with the theoretical analysis.

The test specimens at Lehigh University were composed of four stiffeners and a plate spanning between them, thus creating three subpanels. Boundary conditions imposed by this section as compared to the infinite length plate assumed in the numerical analysis could conceivably account for the slight discrepancies that exist between the predictions and the actual test results. Nevertheless, it appears that the method of numerical analysis can accurately predict the ultimate strength of longitudinally stiffened plate panels.
4. ULTIMATE STRENGTH DESIGN CURVES

The method of analysis presented in Chapter 2 is much too cumbersome to use for the design of longitudinally stiffened plate panels. The ultimate strength design curves presented in this chapter provide a shorter method of design. By using these curves the designer can rapidly determine the dimensions of a panel that will just sustain the prescribed loading conditions.

Given a set of loads, material parameters, and overall dimensions, and assuming some relative proportions of the cross section, the design curves can be used to find the dimensions of the required cross section. A series of different sets of relative proportions can be tried and the most advantageous section selected from these.

Kondo presented a similar set of ultimate strength design curves for plate panels having no plate buckling.\(^{(1)}\) This chapter describes ultimate strength design curves for cases where the main plate element of the panel is in the postbuckling range \((b/t \geq 45)\).*

4.1 Development of the Design Curves

Steel plate panels having stiffener and plate yield stress values of 47 ksi were chosen as a basis for the design curves.**

The ranges of the parameters used are given by Eq. 3.1. These

*Reference 5 contains a resume of the use of these design curves.
**The yield stress value of 47 ksi corresponds to HTS-47 steel used by the U. S. Navy.
design curves, presented for one yield stress value, display the feasibility of obtaining design curves for plate panels with large b/t. Corresponding design curves for other yield stress values can be patterned from these curves because of similar parameter interactions.

The problem of organizing the data from the computer runs for 47 ksi was complicated by irregular interaction of the parameters as caused by unsymmetry of the cross section, non-linear diagrams of stress-strain and moment-curvature, and buckling of a component member. These complications rendered simple formulations impossible. The method finally resorted to was virtually one of trial-and-error. Various likely modification factors were tried until one was found that nullified the effect of one or more other parameters. This was continually done until the influence of the parameters could be separated out. Then by proper arrangement of the nullifying factors a logical pattern was devised to organize the information into a form that is relatively easy to use.

Known from loading, geometry, and material parameters are the parameters $\sigma_r$, $q$, $\sigma_{yp}$, $\sigma_{ys}$, $E$, $P'$, $L$, and $B$, where $P'$ and $B$ denote the axial load and width, respectively, for the total panel (that is, the full cross section). The unknown values are the relative cross-sectional parameters $A_s/A_p$, $A_f/A_s$, $b/t$, and $d/t$, and some dimensional value that will fully dimensionalize the cross section.
For later convenience the relative cross-sectional parameters of the standardized cross section will now be termed,

\[ \rho = \frac{A_s}{A_p} \]
\[ \beta = \frac{A_f}{A_s} \]
\[ w = \frac{b}{t} \]
\[ \gamma = \frac{d}{t} \]  \hspace{1cm} (4.1)

The devised method uses the known values in various equations and lets the designer assume the relative proportions of the cross section. The design curves determine the dimensional cross-sectional value, \( b \), the plate width or center-to-center distance of the stiffeners. The idealized cross-sectional areas can be computed as follows:

\[ A_p = \frac{b^2}{w} \]
\[ A_s = \rho \frac{b^2}{w} = \rho A_p \]
\[ A_f = \beta \rho \frac{b^2}{w} = \beta A_s \]  \hspace{1cm} (4.2)
\[ A_w = \rho \frac{b^2}{w} (1-\beta) = A_s - A_f \]
\[ A = \frac{b^2}{w} (1+\rho) \]

Comparison of these values for various sets of assumed parameters will permit a selection of the most advantageous cross section. This will depend upon criteria such as availability of materials, welding costs, depth requirements, local buckling of other plate elements, etc.. The designer must evaluate these in order to decide which cross section to use.
The design curves are presented separately for fixed and simply-supported ends, Figs. 4.9 and 4.8, respectively. Their development is quite similar.

4.1.1 Simply-Supported Ends

The effect of \( w \) is found to be related to \( \frac{\sigma_{YP}}{\sigma_{CR}} \) in such a way that a plot of \( \ell/r \) vs. \( \frac{P}{P_{CR} \sqrt{\sigma_{YP} / \sigma_{CR}}} \) will, for each \( Q, (Q = q(\frac{d}{c})) \), give a series of curves that are quite closely banded together. By representing these curves as one single curve we have a graph that will account for the effect \( w \). This holds true for \( \rho \) and \( \beta \) held constant.

However, since

\[
\ell/r = \frac{\ell \omega(1+\rho)}{\gamma b \sqrt{\frac{\rho}{12} \left[ 4+\rho + \beta(4+3\rho)(2-\rho) \right]}}
\]

and

\[
\frac{P}{P_{CR} \sqrt{\sigma_{YP} / \sigma_{CR}}} = \frac{P' \omega^2}{Bb(1+\rho)} \frac{1}{\pi} \sqrt{\frac{3(1-\mu^2)}{\sigma_{yp} E}}
\]

it can be seen that an ultimate strength plot of \( \ell/r \) vs. \( \frac{P}{P_{CR} \sqrt{\sigma_{YP} / \sigma_{CR}}} \) would contain the unknown dimensional value \( b \). Dividing the two equations, however, has the desired effect of cancelling the \( b \) terms. Noting this and using constant terms of \( \rho = \rho_0 = 0.34 \) and \( \beta = \beta_0 = 0.60 \) it was found to be convenient to plot \( S \) vs. \( N \).
where
\[ S = \sqrt{\frac{(l/r) - P}{P (1+p/2)}} = 81.8 \sqrt{\frac{B_t}{\gamma P' w}} \] 
and
\[ N = \frac{P (1+p/2)}{P_{CR} \sqrt{\sigma_{YP}/\sigma_{CR}}} = 0.0003895 \frac{P' w^2}{B_b} \] 
in which \( \sigma_{YP} = 47.0 \text{ ksi}, E = 29,600, \mu = 0.30 \) and \( P' \) is in kips, \( B \) and \( t \) are in inches.

This plot is shown in Fig. 4.1. Here the dots denote computer results using numerical analysis for various b/t ratios, while the lines plot the approximate average value. Deviation of the dots from the lines shows the error involved in the approximation.

This plot provides a place to enter the design curves. By substituting the known values of \( P', l, \) and \( B \) and the chosen geometric values of \( \gamma \) and \( w \), a value of \( S \) can be computed. Using Fig. 4.1 the value of \( N \) can be found which corresponds to a cross section having \( \gamma \) and \( w \) as chosen and \( \rho = 0.34 \) and \( \beta = 0.60. \) The other portions of the design curves will then modify the value of \( N \) for various values of \( \rho \) and \( \beta. \)

*If the designer were to choose the values of \( \rho \) and \( \beta \) to be 0.34 and 0.60 for the trial cross section, the fully dimensionalized cross section could be computed at this point. Equations 4.9 and 4.10 would determine the cross section and Eq. 4.2 would determine areas of the idealized cross section. Values of \( \rho = 0.34 \) and \( \beta = 0.60 \) must of course be used in these equations.
The design curves for simply-supported end conditions utilize plots similar to Fig. 4.1. The effect of plate buckling increases as b/t values get larger, hence in this graph and in the graphs that follow the curves for b/t values greater than 80 diverge noticeably from those having b/t less than 80. For this reason the final design curves utilize separate plots for b/t < 80 and b/t ≥ 80 (see the center graph in Fig. 4.8).

Figure 4.1 is based on zero residual stress \( \sigma_r = 0 \). Identical plots, except for \( \sigma_r \neq 0 \), give curves that are again closely banded together and can be well represented by one curve for each \( \sigma_r \). In addition, for \( P \) and \( \beta \) other than used in Fig. 4.1 the action is relatively unchanged by the residual stresses. Thus the residual stress variations are accounted for directly in this starting graph (Fig. 4.8).

The value \( N \) must now be modified for different values of \( P \) and \( \beta \). Since \( \beta \) has a small effect on the ultimate strength plot of \( \ell/r \) vs. \( P/P_{cR} \), \( P \) will be dealt with first.

\[
N, \text{ from Eq. 4.6, can be written in the form:} \]
\[
N = 0.000223 \frac{P'w^2}{BD} \left( \frac{2+\rho}{1+\rho} \right) \tag{4.7}
\]

Plotting \( N \) vs. \( \ell/r \) typically gives a curve as shown in Fig. 4.2. To bring these curves together this is replotted as \( N \) vs. \( R \) where

\[
R = \left( 1 - \frac{N}{2} \right) \left( \frac{\ell}{r} \right) \left[ 1 - \left( \frac{P-34}{14} \right) \left( 0.707 + 0.0150Q \right)(-21.9/N-.8/2+32.5/N-.8/-1) \right] \tag{4.8}
\]
and the terms \(|N-8|\) signify absolute values. This plot is shown in Fig. 4.3.

Since the plot in Fig. 4.3 works well for each \(\beta\), it was used for the final two portions of the design curve (two graphs at either side of Fig. 4.8). First, for a given \(Q\) the graph is drawn as separate curves for three values of \(p\) (0.20, 0.34, 0.48). Entering with \(N\), the correct \(R\) value can be obtained for the chosen \(p\).* Secondly, using this \(R\) and proceeding to the next plot, \(N\) is modified for the \(\beta\) that has been chosen.

In the plot that modifies \(N\) for various \(\beta\), curves of \(N\) vs. \(R\) for various \(p\) are combined into one line that represents all \(p\) for a given value of \(\beta\). This is for \(\beta = 0.35\) and \(\beta = 0.60\) with variations approximately linear for intermediate values.** Then, entering with \(R\), a value of \(N\) can be obtained. This \(N\) now represents the value modified for all four assumed cross-sectional parameters.

The fully dimensionalized cross section can now be obtained from the obtained value of \(N\). The plate width, \(b\), is computed

\[
 b (\text{inches}) = 0.000223 \frac{P' \omega^2}{BN} \left(\frac{2+p}{1+p}\right)
\]

(4.9)

*At this point the obtained value of \(R\) corresponds to \(\beta = \beta_0\) with the other cross-sectional values as assumed. Thus, if \(\beta\) were chosen to be \(\beta_0\), the cross section could be found directly through the use of this value of \(R\). However, since this is an extremely complicated expression it is better to continue on for all values of \(\beta\).

**An added modification was presented here. The input value of \(R\) is dependent on \(\beta = \beta_0\) and thus when plotted using the same axis an "equivalent \(R\)" was used to convert to values of \(R\) based on \(\beta = \beta_0\). For the parameter ranges chosen, this conversion was mainly dependent on \(\beta\).
The other values follow:

plate thickness, \( t = \frac{b}{w} \)

stiffener depth, \( d = t \gamma = \gamma \frac{b}{w} \) \hspace{1cm} (4.10)

web thickness, \( w = \frac{A_w}{d} = \left( \frac{pb}{\gamma} \right) (1 - \beta) \)

The stiffener flange can be proportioned as desired such that \( A_f \) (Eq. 4.2) is fulfilled. The area values for the idealized cross section can be computed from Eq. 4.2 for purposes of comparing to other geometric configurations. The area of the total cross section can be obtained by multiplying these ratios by the ratio \( B/b \) which represents the ratio of total panel width to the width of the subpanel.

4.1.2 Fixed Ends

The development of design curves for plate panels having fixed ends is similar to that used for the simply-supported case discussed in the previous section.

For constant values of \( \rho \) and \( \beta \), a plot of \( \frac{P}{P_{CR}(\sigma_{YP})^{0.675}} \) vs. \( \frac{\rho}{P_{CR}(\sigma_{CR})^{0.675}} \) was found to be reasonably close to a single line for a given \( Q \) and residual stress. By again using \( \rho = \rho_0 = 0.34 \) and \( \beta = \beta_0 = 0.60 \), a good starting point for the design curves is a plot of \( S \) vs. \( N \), where

\[
S = \sqrt{\frac{(l/r)}{P \left( \frac{\sigma_{YP}}{\sigma_{CR}} \right)^{0.675}}} = 45.0 \sqrt{\frac{Bl'}{P' \gamma \omega}} \hspace{1cm} (4.11)
\]
\[
N = \frac{P}{P_c R \left( \frac{\sigma_{yp}}{\sigma_{cr}} \right)^{0.675}} = 0.001287 \frac{P'w^{1.650}}{Bb} \quad (4.12)
\]

for \( \sigma_{yp} = 47.0 \) ksi, \( E = 29,600 \), \( \mu = 0.30 \) and \( P' \) is in kips, \( B \) and \( t \) are in inches. Such a plot is shown in Fig. 4.4 where the dots denote results of computer runs from the numerical analysis for various \( b/t \) values, while the lines plot the approximate average values.

By computing \( S \), Fig. 4.4 can be used to find \( N \) for \( \rho = \rho_0 \) and \( \beta = \beta_0 \).*

As for the simply-supported case, separate curves are drawn for \( b/t \) values above and below 80. For various residual stress values the curves again band together so that families of curves can be represented by distinct curves for each residual stress.

In attempting to modify for \( \rho \) and \( \beta \) it is seen that plots of \( t/r \) vs. \( P_c R \left( \frac{\sigma_{yp}}{\sigma_{cr}} \right)^{0.675} \) had characteristic forms as shown in Fig. 4.5. To bring these curves closer together they were replotted as \( R \) vs. \( N \)

\[
N = 0.0017246 \frac{P'w^{1.650}}{Bb(1+\rho)} \quad (4.13)
\]

\[
R = \frac{t}{r} \left( 1 - \frac{N}{1.5} \right) \left[ 1 + \left[ \frac{0.0915/(N-.37)/-.025}{\sigma_{cr}} + \left( \frac{0.34 - \frac{A}{B}}{0.14} \right) \right] \times \left[ \frac{0.1585/(N-.68)/+.0122}{\sigma_{cr}} + \left( \frac{Q - 180}{250} \right) (N - 0.50) \right] \right] \quad (4.14)
\]

*If the designer chooses \( \rho = \rho_0 \) and \( \beta = \beta_0 \), this value of \( N \) can be used to find the fully dimensionalized cross section. Eqs. 4.15 and 4.10 would determine the cross section while Eq. 4.2 determines the area values. Of course, \( \beta = 0.60 \) and \( \rho = 0.34 \) must then be used in these equations.
where the terms \((N-0.37)/\) and \((N-0.68)/\) signify absolute values.

This plot is shown in Fig. 4.6.

Modifying \(N\) for various \(\rho\) and \(\beta\) involves finding \(R\) from an \(N\) vs. \(R\) plot for a chosen \(\rho\).* Then using the value of \(R\), modifications to \(N\) must be made for \(\beta\). Here, as in the simply-supported case, the curves for various \(\rho\) are combined into one and the curves are modified to give an \(R\) that is "equivalent" to \(R\) based of \(\beta = \beta_o\). Using these curves and selecting the correct \(\beta\), the modified value of \(N\) is obtained. The plate width, \(b\), is computed as

\[
b\text{ (inches)} = 0.0017246 \frac{P'w^{1.650}}{BN(1+\rho)}
\]

(4.15)

The fully-dimensionalized cross-section can then be computed from Eq. 4.10. Area values for the idealized cross section are computed by Eq. 4.2 and the areas of the total cross section can be obtained by multiplying these ratios by the width ratio, \(B/b\).

4.2 The Use of the Design Curves

The ultimate strength design curves are arranged so that \(b/t\) and residual stresses are accounted for immediately. This is done in Box "A" of the schematic sketch of the design curves which is shown in Fig. 4.7. The factor \(N\), containing the plate width \(b\), is thus obtained for standard values of \(\rho\) and \(\beta\) (i.e. \(\rho = \rho_o = 0.34\), \(\beta = \beta_o = 0.60\)). Boxes "B" and "C" then modify \(N\) for the chosen values of \(\rho\) and \(\beta\), respectively. From the resulting value of \(N\), \(b\)

*Due to the complexity of \(R\), do not stop here, but continue on in all cases.
can be obtained so that it corresponds to the chosen non-dimensional cross section. The stiffener depth factor, ε, is accounted for in each box by having curves drawn for each Q, (Q = q(ε)). Since q is specified the curves are essentially drawn for various d/t values.

From the obtained value of b and the assumed values of ε, ω, β, and ρ, a cross section is obtained that will just sustain the loads. By repeated usage of the design curves the most advantageous section can be obtained. If more exact information is required concerning some specific cross sections the computer program can be employed.

The use of the design curves is the same for both the fixed end and simply-supported end cases.

The use of the design curves will now be explained by a schematic example. This will be followed by an outline of the steps used; two numerical examples will then be presented to further clarify the procedure.

4.2.1 Schematic Example

Beginning at Box "A" of Fig. 4.7, compute S from the known loading, geometry and material parameters for the chosen b/t and d/t values. For b/t < 80 use S₂ on the bottom scale; for b/t ≥ 80 use S₁ on the top scale. With the assumed d/t and the known q, compute Q. Project a vertical line to the curve with the correct
residual stress ratio, $\sigma_{yr}$, and the correct $Q$. A horizontal line is then to be drawn to the right for $b/t < 80$, following dotted lines, or to the left for $b/t \geq 80$, following solid lines.

The intercept on the N axis ($N'$ value in Fig. 4.7) is a value based on the standard values $\beta_o$ and $\rho_o$. If the designer chooses these for his cross section, he can stop here and compute $b$ as follows:

$$b (\text{inches}) = 0.0003895 \frac{P'w^2}{BN} \quad \text{for S. S. Ends} \quad (4.16)$$

$$b (\text{inches}) = 0.001287 \frac{P'w^{1.65}}{BN} \quad \text{for Fixed-Ends} \quad (4.17)$$

If values other than $\beta_o$ and $\rho_o$ are chosen, continue on to Boxes "B" and "C".

For $\beta \neq \beta_o$ and $\rho \neq \rho_o$ project a horizontal line through the N axis to the curve corresponding to the correct $Q$ and $\rho$ in Box "B". Draw a vertical line down through the R axis to the correct curve in Box "C". A horizontal line then gives the final $N$ value. The plate width, $b$, can then be found from Eq. 4.9 or 4.15.

$$b (\text{inches}) = 0.000223 \frac{P'w^2}{BN} \left(\frac{2+\rho}{1+\rho}\right) \quad \text{for S. S. Ends} \quad (4.9)$$

$$b (\text{inches}) = 0.0017246 \frac{P'w^{1.65}}{BN(1+\rho)} \quad \text{for Fixed Ends} \quad (4.15)$$

*Interpolation between curves for various $Q$ values varies approximately with the logarithm of $Q$. All other interpolations are approximately linear.*
Having obtained $b$ from the equations just mentioned, the other area values may then be computed for the idealized cross section by Eqs. 4.2. The dimensions of the idealized cross section are obtained from Eq. 4.10 and the values for the total cross section are obtained by multiplication by $B/b$.

### 4.2.2 Outline of Steps to Follow

The ultimate strength design curves are shown in Figs. 4.8 and 4.9. The steps in their use are summarized below in an outline form.

1. Assume $\gamma$, $\omega$, $\rho$, and $\beta$; compute $S$, $Q$, $\frac{\sigma_r}{\sigma_{yp}}$
   
   Formulas for $S$ are given on the design charts (or Eqs. 4.5 or 4.11), $Q = q(\gamma)$, $q$ in psi. 

   $\frac{\sigma_r}{\sigma_{yp}} = \frac{\sigma_r}{47}$, $\sigma_r$ in ksi, 47 ksi is the yield stress for which these curves are valid.

2. Pick the correct scale for the starting point $S$ depending on $b/t < 80$ or $b/t \geq 80$. Draw a vertical line to the curve for the correct $Q$ and $\frac{\sigma_r}{\sigma_{yp}}$.

3. Proceed to the right for $b/t < 80$ and to the left for $b/t \geq 80$. Draw a horizontal line to the $N$ axis.

4. If $\rho = \rho_o = 0.34$ and $\beta = \beta_o = 0.60$ compute $b$ from Eq. 4.16 or 4.17, then go to step 8. If either $\rho \neq \rho_o$ or $\beta \neq \beta_o$ project a horizontal line to the curve corresponding to the chosen $\rho$. 
5) Draw a vertical line down to the curve corresponding to the chosen $\beta$.

6) Draw a horizontal line to the $N$ axis.

7) Compute $b$ from Eq. 4.9 or 4.15.

8) Compute cross-sectional dimensions (Eq. 4.10) and areas (Eq. 4.2) if desired.

4.2.3 Numerical Examples

Numerical examples will now be given for two cases; a panel with fixed ends and a panel with simply-supported ends.

Example 1

Given: Panel with fixed ends

$q = 11.25 \text{ psi}$

$P' = 12,800 \text{ kips}$

$\sigma_r = 0.00 \text{ ksi}$

$B = 41' - 8' = 500''$

$\sigma_{ys} = \sigma_{yp} = 47.0 \text{ ksi}$

$t = 22' - 8'' = 272 \text{ in.}$

1) Assume $\omega = b/t = 60$, $\gamma = d/t = 16.0$, $\beta = A_f/A_s = 0.35$, $\rho = A_s/A_p = 0.48$

Compute $S$, $Q$, $\frac{\sigma_r}{\sigma_{yp}}$, and use Fig. 4.9.

$$S = 45.0 \frac{B' t}{\sqrt{P' \gamma \omega^{0.65}}} = 45.0 \sqrt{\frac{500(272)}{12800(16)(60)^{0.65}}} = 9.675$$

$$Q = q (d/t) = 11.25(16) = 180 \text{ psi}$$

$$\frac{\sigma_r}{\sigma_{yp}} = \frac{0.00}{47} = 0.00$$

2) Since $b/t < 80$ the lower $S$ scale is used. A line is drawn upward to the curve for $Q = 180$, $\frac{\sigma_r}{\sigma_{yp}} = 0.00$. 
3) Drawing a horizontal line to the right, \( b/t < 80 \),
gives \( N = 0.676 \).

4) Both \( \rho \) and \( \beta \) were chosen not to be the standard values, thus a horizontal line is drawn to the curve for \( \rho = 0.48, \beta = 180 \).

5) A vertical line is drawn to the curve for \( \beta = 0.35 \).
(This intercepts the \( R \) axis at \( R = 32.05 \)).

6) Drawing a horizontal line to the left gives \( N = 0.653 \).

7) From Eq. 4.15

\[
b = 0.0017246 \frac{P'((w)^{1.650}}{B(N+\rho)} = 0.0017246 \left( \frac{(12800)(60)^{1.650}}{500(0.653)(148)} \right) = 39.0 \text{ in.}
\]

8) Computing the values of the areas of the cross section from Eq. 4.2:

\[
A_p = \frac{b^2}{w} = \frac{(39.0 \text{ in.})^2}{60} = 25.35 \text{ in.}^2
\]

\[
A_s = \rho A_p = 0.48(25.35 \text{ in.}^2) = 12.17 \text{ in.}^2
\]

\[
A_f = \beta A_s = 0.35(12.17 \text{ in.}^2) = 4.26 \text{ in.}^2
\]

\[
A_w = A_s - A_f = 12.17 \text{ in.}^2 - 4.26 \text{ in.}^2 = 7.91 \text{ in.}^2
\]

Total area = \( A_s + A_p = 12.17 \text{ in.}^2 + 25.35 \text{ in.}^2 = 37.52 \text{ in.}^2 \)

Note: These values are for the idealized cross section.

For the panel, the values are multiplied by \( B/b = \frac{500}{39.0} = 12.82 \approx 13 \).

Computation of the dimensions of the idealized cross section from Eq. 4.10:
\[ b = 39.0 \text{ as computed in step 7} \]

\[ t = \frac{b}{w} = 39.0 \frac{\text{in.}}{60} = 0.65 \text{ in.} \]

\[ d = t_Y = 0.65 \text{ in.}(16.) = 10.4 \text{ in.} \]

\[ w = \frac{\rho(1-\beta)b}{\gamma} = \frac{0.48(1-0.35)}{16.0} 39.0 = 0.761 \text{ in.} \]

Arbitrarily let the stiffener flange be 3/4 in. thick.

(That is \( t_f = 0.75 \text{ in} \))

Then \( b_f = \frac{A_f}{t_f} = \frac{4.26 \text{ in}^2}{0.75 \text{ in.}} = 5.68 \text{ in.} \)

The idealized cross section for this example is shown in Fig. 4.10.

The total panel will then consist of a plate 500 in. wide with stiffeners spaced 39 in. center to center.

**Example 2**

**Given:** Panel with simply-supported ends \( q = 16.0 \text{ psi} \)

\( \sigma_r = 5.0 \text{ ksi} \)

\( P' = 5800 \text{ kips} \)

\( \sigma_{yp} = \sigma_{ys} = 47.0 \text{ ksi} \)

\( B = 30' - 0" = 360" \)

\( l = 17' - 0" = 204" \)

1) Assume \( \beta = 0.60, \rho = 0.48, w = 85, \gamma = 20. \)

Compute \( S, Q, \frac{\sigma_r}{\sigma_{yp}}, \) and use Fig. 4.8.

\[ S = 81.8 \sqrt{\frac{Bt}{P'\gamma w}} = 81.8 \sqrt{\frac{360(204)}{5800(20)85}} = 7.05 \]

\[ Q = q_Y = 16.0(20) = 320 \text{ psi} \]

\[ \frac{\sigma_r}{\sigma_{yp}} = \frac{5.0}{47} = 0.1062 \]
2) Since \( \frac{b}{t} > 80 \) the upper S scale is used. Drawing a line downward to the curve for \( Q = 320 \), an approximate linear interpolation is made between

\[
\frac{\sigma_r}{\sigma_{yp}} = 0.075 \quad \text{and} \quad \frac{\sigma_r}{\sigma_{yp}} = 0.15.
\]

3) Drawing a horizontal line to the left (\( \frac{b}{t} > 80 \)) gives \( N = 0.718 \).

4) \( \beta \) is the standard value (0.60) but \( \rho \) is not, (\( \rho \neq 0.34 \)). Thus \( b \) cannot be obtained yet. A horizontal line is drawn to the curve for \( \rho = 0.48, Q = 320 \).

5) A vertical line is drawn down to the curve for \( \beta = 0.60 \). (This intercepts the R axis at \( R = 24.15 \)).

6) Drawing a horizontal line to the right gives \( N = 0.696 \).

7) From Eq. 4.9

\[
b = 0.000223 \frac{P'w^2}{BN} (2+\rho) = 0.000223 \left[ \frac{(5800)(85)^2}{(360)(.696)} \right]^{1.48} = 62.45 \text{ in.}
\]

8) Computation of the areas of the idealized cross section from Eq. 4.2 gives

\[
A_p = \frac{b^2}{w} = \frac{(62.45 \text{ in.})^2}{85} = 45.8 \text{ in.}^2
\]

\[
A_s = \rho A_p = 0.48(45.8 \text{ in.}^2) = 22.0 \text{ in.}^2
\]

\[
A_f = \beta A_s = 0.60(22.0 \text{ in.}^2) = 13.2 \text{ in.}^2
\]

\[
A_w = A_s - A_f = 22.0 \text{ in.}^2 - 13.2 \text{ in.}^2 = 8.8 \text{ in.}^2
\]

The total area of the idealized cross section is \( A = A_s + A_p \).
= 67.8 in². The total required panel area is about

\[ 67.8 \left(\frac{360 \text{ in.}}{62.45 \text{ in.}}\right) = 391 \text{ in}^2. \]

The dimensions of the idealized cross section, from Eq. 4.10

b = 62.45 in. from step 7

t = \frac{b}{w} = \frac{62.45 \text{ in.}}{85} = 0.735 \text{ in.}

d = t_y = 0.73 \text{ in.} (20) = 14.69 \text{ in.}

\[ w = \frac{\rho (1-\rho) b}{\gamma} = \frac{0.48(0.40)}{20} (62.45) = 0.599 \text{ in.} \]

Arbitrarily choosing the stiffener flange to be 7/8 in. thick, then

\[ b_f = \frac{A_f}{t_f} = \frac{12.9 \text{ in}^2}{0.875 \text{ in.}} = 14.75 \text{ in.} \]

The idealized cross section for this example is shown in Fig. 4.11. The total panel will then consist of a plate 360 in. wide with stiffeners spaced at 62.45 in. center to center.

4.2.4 Topics Concerning the Use of the Design Curves

A typical problem was selected and 10 trial cross sections were computed for this problem by using the design curves. Table 2. tabulates the results of the computations. Some remarks will be made about this problem to bring forth some interesting points.

The average time required to compute all the values shown was 9.8 minutes for each cross section. This represents an appreciable saving in time when compared with various other design methods used
on longitudinally stiffened plate panels. Many of the values computed here would not be computed in normal procedures except in a few tentative cross sections that have been decided upon for further analysis. In addition, the curves for simply-supported ends require less time than do the curves for the fixed end case that was used here, by virtue of more convenient powers of \( w \) in the various formulas used.

No criteria were enforced for determining the most advantageous cross section. For instance, if the minimum weight (or area) were the sole objective, section 7 would then be used. However, section 7 requires larger fabrication costs as compared, for example, to section 6 because of the small spacing between the stiffeners that section 7 requires. Other requirements such as those imposed on depth or local buckling might prove to be the governing factors.* If important criteria are known in advance, the design curves can be used to rapidly converge to the cross sections that are closest to the optimum. Many needless trials can be omitted in this instance.

The design curves presented in this chapter determine a cross section that will just sustain the loading. Factors of safety need be selected for the practical use of these curves. This report does

*One such criterion for local buckling might be that given for the web in Reference 2. This conservatively gives

\[ \frac{d}{w} \leq \frac{8000}{\sqrt{\sigma_{ys}}} \]  

(for 47 ksi this gives \( d/w \leq 36.9 \))

Note that section 5 of the 10 trial sections has \( d/w \approx 40.9 \) which does not fulfill this requirement.
not discuss the determination of these factors, nor does it discuss
the determination of the forces that will act on a specific cross
section when it is analyzed as a component of some larger structure.

4.2.5 Errors Involved in the Use of the Design Curves

The correlation of test results and theoretical analysis was
discussed in Section 3.3. Inherent in the differences are such
causes as assumptions in the theory, representation of the total
cross section by a series of idealized cross sections, torsional
effects, etc. The design curves presented in this chapter have
errors caused by representing families of curves with distinct
single curves.* A check has been made of the percent errors caused
by this substitution.

To calculate these percent errors, computer results were used
for various cases of non-dimensional values of geometry, loading
conditions, and material parameters. By assuming arbitrary values
of b and B and working backwards, the normal design curve input

*The design curves were formulated from many computer runs. After
these curves were completed, it was found that the computer program
had a slight error. The design curves and the various other graphs
presented in this report still retain this slight error. However,
the comparisons with test results described in Section 3.3 have
been corrected. The discussion of computer programs has also been
corrected.
The corrected slenderness ratios are always higher than the previous
erroneous results. The differences are generally about 3 percent
for fixed end cases and 5 percent for simply-supported ends. The
extreme maximum errors are about 6.5% for fixed ends and 8.5% for
simply-supported ends. This means that the design curves as
presented are slightly conservative and therefore have a small
safety factor already applied.
values can be obtained. Then by using the design curves in the normal way, the "computed" values of b can be obtained. The differences between the assumed and "computed" values are considered the errors.

These errors are listed in Table 3. They are not large except in two specific cases where the axial loads are very low. Although the magnitude of error was small for these cases, the percent errors are still large. However, it seems reasonable to say fairly that the average percent errors are about 1.6 and 2.1 percent respectively for the simply-supported and fixed ends. This error could definitely not be considered important in most design procedures.
5. CONCLUSIONS AND RECOMMENDATIONS FOR FUTURE RESEARCH

5.1 Conclusions

The following conclusions can be drawn from information presented in this report:

1) The results predicted by the theoretical method of analysis of longitudinally stiffened plate panels with large b/t show good correlation with experimental test results. The tests were in some cases performed on plate panels as an integral part of a typical grillage structure and also on plate panels as separate members. The good correlation in both cases shows that this method is sufficiently accurate for design purposes.

2) Design curves were presented for plate panels of steel having a particular plate and stiffener yield stress value. This shows that design curves are possible for stiffened plate panels with large b/t values, and are feasible for different values of the yield stresses. Due to similar parameter interactions, these other design curves could conceivably be obtained by a pattern similar to the one discussed in the report.
5.2 Recommendations for Future Research

A study of the following topics should prove to be beneficial to a better understanding of stiffened plate panels.

1) A study of the true stress-strain relationship for the plate.
   
   When the edge stress (or the stress at point "A") reaches the value of the plate yield stress, the stress is assumed to be constant for all higher values of edge strain. The true stress in this range should be investigated.* The effect of strain hardening might also be included in this study.

2) An analysis of stiffened plate panels composed of materials other than steel; such as aluminum.**

3) A study of hybrid sections.

   When the stiffener and plate have different yield stresses some interesting and beneficial results can be obtained. Especially promising are cross sections containing stiffeners with high yield stress values. The computer program discussed in this report can analyze such sections without any revisions required in the program.

* Research on this topic is presently being conducted at Fritz Engineering Laboratory of Lehigh University.
**Work on this topic is presently being conducted at Fritz Engineering Laboratory of Lehigh University.
4) A study of economic factors.  
Such an analysis might determine the most economical cross section from a series of possible cross sections by an evaluation based on minimum material cost, minimum welding and fabrication costs, etc. With relative ease the existing computer program can be extended to incorporate such an evaluation.

5) An analysis of the effects of other factors.  
Investigations should be made to determine the effects of the following:

a) Torsion and shear deformation.
b) Initial imperfections.
c) Residual stresses in the stiffener.
d) Various loading distributions.
e) The change in the cross section when the plate buckles.

Experimental studies may be required in some cases to verify the theoretical formulations.
6. NOMENCLATURE

A \hspace{1em} \text{cross-sectional area of idealized cross section}

A_f \hspace{1em} \text{area of stiffener flange in idealized cross section}

A_p \hspace{1em} \text{area of plate flange in idealized cross section}

A_s \hspace{1em} \text{area of stiffener flange in idealized cross section}

A_w \hspace{1em} \text{area of stiffener web in idealized cross section}

B \hspace{1em} \text{total width of panel}

b \hspace{1em} \text{panel with for idealized cross section, center to center of stiffeners}

b_f \hspace{1em} \text{width of stiffener flange}

c \hspace{1em} \text{width of tensile residual stress zone in the plate}

d \hspace{1em} \text{depth of stiffener}

dh \hspace{1em} \text{incremental change in horizontal force acting on the idealized cross section}

dm \hspace{1em} \text{incremental change in bending moment acting on the idealized cross section}

ds \hspace{1em} \text{incremental change in distance along the panel}

dv \hspace{1em} \text{incremental change in vertical force acting on the idealized cross section}

E \hspace{1em} \text{modulus of elasticity}

f \hspace{1em} \text{height of yield zone in stiffener web at the junction with the flange}

G \hspace{1em} \text{strain ratio } \frac{\varepsilon_p}{\varepsilon_{yp}}

g \hspace{1em} \text{height of yield zone in stiffener web at the junction with the plate}
H  non-dimensional horizontal force acting on the idealized section; \( \frac{h}{\sigma_{yp} A} \)

h  horizontal force acting on the idealized cross section

I  statical moment of inertia of the idealized cross section

k  plate buckling coefficient

L  non-dimensional length of stiffened plate panel; \( \frac{L}{\sqrt{\epsilon_{yp}}} \)

l  length of stiffened plate panel

M  non-dimensional bending moment acting on the idealized cross section, \( m/m_{yp} \)

m  bending moment acting on the idealized cross section

m'  bending moment acting on the total panel

m'_c  bending moment at end "C" of the total panel

m'_CR  critical bending moment as defined by \( \sigma_{yp} S_p L \)

m'_o  bending moment at end "D" of the total panel

N  non-dimensional axial load on the idealized cross section; \( \frac{n}{\sigma_{yp} A} \)

n  horizontal (z direction) force in the idealized cross section

P  axial load on the idealized cross section

P_{CR}  axial load which causes buckling in the plate as defined by \( A \sigma_{cR} \)

P_{yp}  axial yield load as defined by \( A \sigma_{yp} \)

P'  axial load on idealized cross section
$Q$\hspace{1em} q (d/t)

$QIR$\hspace{1em} \frac{qbEd}{\sigma yp^2 A}$

$q$ latera load

$R$ symbol used in design curves

$r$ radius of gyration for the idealized cross section

$S$ symbol used for starting value in design charts, also non-dimensional distance along centroid of plate panel;

$\frac{S}{r} \sqrt{\frac{\sigma yp}{2}}$ (on one-half of panel)

$s$ distance along centroid of plate panel (one-half of panel)

$s_p$ distance along plate

$S_{pl}$ section modulus for the idealized cross section; $\frac{T}{\alpha d}$

$\Delta S$ increment of non-dimensional segment length

$\Delta s$ increment of dimensional segment length

$t$ thickness of plate

$t_f$ thickness of flange

$V$ non-dimensional vertical force acting on the idealized cross-section; $\frac{v\cdot d}{\sigma yp Ar^2}$

$v$ vertical force acting on the idealized cross section

$w$ thickness of web of stiffener

$X$ axis about which moments are taken

$Y$ non-dimensional deflection of the plate panel; $\frac{Y}{r}$

$y$ deflection of the plate panel

$\Delta Y$ increment of non-dimensional deflection of the plate panel
\( \Delta y \)  
increment of deflection of the plate panel

\( Z \)  
non-dimensional chord distance along the plate panel; \( \left( \frac{z}{t} \right) \sqrt{\varepsilon_{yp}} \)

\( z \)  
chord distance along the plate panel

\( \Delta Z \)  
increment of non-dimensional chord distance along the plate panel (on one-half of the panel)

\( \Delta z \)  
increment of chord distance along the plate panel (half of panel)

\( \sigma \)  
stress

\( \sigma_{cr} \)  
critical plate buckling stress

\( \sigma_p \)  
average stress in plate

\( \sigma_p \text{ max} \)  
maximum average plate stress as computed by Koiter's equation

\( \sigma_{yp} \)  
yield stress of the plate material

\( \sigma_{ys} \)  
yield stress of the stiffener material

\( \varepsilon_{cr} \)  
plate critical buckling strain as defined by \( \sigma_{cr}/E \)

\( \varepsilon_p \)  
average strain in the plate

\( \varepsilon_p \text{ max} \)  
maximum average strain in the plate as computed by Koiter's equation

\( \varepsilon_s \)  
strain in the stiffener flange

\( \varepsilon_{yp} \)  
yield strain in the plate, \( \sigma_{yp}/E \)

\( \varepsilon_{ys} \)  
yield strain in the stiffener; \( \sigma_{ys}/E \)

\( \alpha \)  
non-dimensional distance from the plate to the centroid of the cross section

\( \xi \)  
non-dimensional curvature; \( \frac{\theta}{\theta_{yp}} \)

\( \theta \)  
curvature

\( \theta_{cr} \)  
critical curvature corresponding to \( M_{cr} \); \( \frac{\varepsilon_{cr}}{\alpha d} \)

\( \theta_{yp} \)  
curvature corresponding to plate yield; \( \frac{\varepsilon_{yp}}{\alpha d} \)
Δϕ \hspace{1cm} \text{increment of curvature (non-dimensional)}

τ \hspace{1cm} \text{non-dimensional distance from the plate to the neutral axis}

θ \hspace{1cm} \text{slope}

μ \hspace{1cm} \text{Poisson's Ratio}

ω \hspace{1cm} \text{width-to-thickness ratio of plate; } \frac{b}{t}

γ \hspace{1cm} \text{depth-to-thickness ratio; } \frac{d}{t}

ρ \hspace{1cm} \text{area ratio of plate for idealized cross section, } \frac{A_s}{A_p}

ρ_0 \hspace{1cm} \text{standard value of } ρ = 0.34

β \hspace{1cm} \text{flange area ratio for idealized cross section; } \frac{A_f}{A_s}

β_0 \hspace{1cm} \text{standard value of } β = 0.60
7. TABLES AND FIGURES
<table>
<thead>
<tr>
<th>Strain State</th>
<th>Strain Values</th>
<th>Axial Force, $F/F_{CR}$</th>
<th>Moment, $m/m_{CR}$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\phi$</td>
<td>$-\varepsilon_0 &lt; \varepsilon &lt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
<tr>
<td>$\phi$</td>
<td>$-\varepsilon_0 &lt; \varepsilon &lt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}} + \frac{\varepsilon}{\varepsilon_{CR} - \varepsilon_{ys}} \left( \frac{\phi}{\varepsilon_{CR}} \right)$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
<tr>
<td>$\phi$</td>
<td>$-\varepsilon_0 &lt; \varepsilon &lt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}} - \frac{\varepsilon}{\varepsilon_{CR} - \varepsilon_{ys}} \left( \frac{\phi}{\varepsilon_{CR}} \right)$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
<tr>
<td>$\phi$</td>
<td>$\varepsilon_0 &gt; \varepsilon &gt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}} - \frac{\varepsilon}{\varepsilon_{CR} - \varepsilon_{ys}} \left( \frac{\phi}{\varepsilon_{CR}} \right)$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
<tr>
<td>$\phi$</td>
<td>$\varepsilon_0 &gt; \varepsilon &gt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}} + \frac{\varepsilon}{\varepsilon_{CR} - \varepsilon_{ys}} \left( \frac{\phi}{\varepsilon_{CR}} \right)$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
<tr>
<td>$\phi$</td>
<td>$\varepsilon_0 &gt; \varepsilon &gt; \varepsilon_{ys}$</td>
<td>$\frac{F}{F_{CR}} - \frac{\phi}{\phi_{CR}} - \frac{\varepsilon}{\varepsilon_{CR} - \varepsilon_{ys}} \left( \frac{\phi}{\varepsilon_{CR}} \right)$</td>
<td>$\frac{1}{(5\phi)} \left[ -\frac{\phi}{3} \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right) \right]$</td>
</tr>
</tbody>
</table>

$\varepsilon_{CR} = \varepsilon_{CR} - \frac{\phi}{\phi_{CR}}$, $\phi = \alpha \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right)$, $\phi = 1 - \alpha \left( \frac{\varepsilon_0 - \varepsilon_{ys}}{\varepsilon_{CR} - \varepsilon_{ys}} \right)$. 

Note: The table and diagram represent the strain state and strain values for different cases of bending, along with the corresponding axial force and moment expressions.
Table 1-b  m-P - (NEG. BENDING)

<table>
<thead>
<tr>
<th>Strain State</th>
<th>Strain Values</th>
<th>Axial Force, F/P&lt;sub&gt;CR&lt;/sub&gt;</th>
<th>Moment, m/m&lt;sub&gt;CR&lt;/sub&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right]$</td>
</tr>
<tr>
<td>1</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; (ε&lt;sub&gt;y&lt;/sub&gt; + Δε&lt;sub&gt;y&lt;/sub&gt;) &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right] + \frac{1}{2}(1 - \frac{E}{E_{CR}}) \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right)$</td>
</tr>
<tr>
<td>2</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right] + \frac{1}{2}(1 - \frac{E}{E_{CR}}) \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right)$</td>
</tr>
<tr>
<td>3</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; (ε&lt;sub&gt;y&lt;/sub&gt; + Δε&lt;sub&gt;y&lt;/sub&gt;) &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right] + \frac{1}{2}(1 - \frac{E}{E_{CR}}) \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right)$</td>
</tr>
<tr>
<td>4</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt; &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right] + \frac{1}{2}(1 - \frac{E}{E_{CR}}) \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right)$</td>
</tr>
<tr>
<td>5</td>
<td>-ε&lt;sub&gt;y&lt;/sub&gt; &lt; (ε&lt;sub&gt;y&lt;/sub&gt; + Δε&lt;sub&gt;y&lt;/sub&gt;) &lt; ε&lt;sub&gt;y&lt;/sub&gt;</td>
<td>$\frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$</td>
<td>$\frac{1}{(\frac{L}{A}^d)} \left[ \frac{1}{2}(\frac{L}{A}^d) \frac{E}{E_{CR}} \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right) \right] + \frac{1}{2}(1 - \frac{E}{E_{CR}}) \left( \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}} \right)$</td>
</tr>
</tbody>
</table>

$\frac{E}{E_{CR}} = \frac{E}{E_{CR}} - \frac{\phi}{\phi_{CR}}$,  $\phi = 1 - \frac{E}{E_{CR}} \left( \frac{\phi}{\phi_{CR}} \right)$,  $\gamma = \frac{E}{E_{CR}} + \frac{\phi}{\phi_{CR}} \left( \frac{\phi}{\phi_{CR}} \right)$
### Table 1-b (Cont'd.) m-Z-P - (NEG. BENDING)

<table>
<thead>
<tr>
<th>Strain State</th>
<th>Strain Values</th>
<th>Axial Force, ( P/P_{CR} )</th>
<th>Moment, ( m/m_{CR} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \varepsilon_y &lt; \varepsilon_a &lt; \varepsilon_{y_x} )</td>
<td>( \varepsilon_x - \varepsilon_a ) ( \varepsilon_{ax} - \varepsilon_a ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
</tr>
<tr>
<td>( \varepsilon_y &gt; \varepsilon_a ) ( \varepsilon_y &gt; \varepsilon_{ax} ) ( \varepsilon_y &gt; \varepsilon_a ) ( \varepsilon_y &gt; \varepsilon_{ax} ) ( \varepsilon_y &gt; \varepsilon_{ax} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td></td>
</tr>
<tr>
<td>( \varepsilon_a &gt; \varepsilon_{ax} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td>( \frac{1}{52} ) ( \frac{52}{(5-\omega)} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} ) ( \frac{E}{A} )</td>
<td></td>
</tr>
</tbody>
</table>

\[ \delta = \frac{\varepsilon_y - \varepsilon_{ax}}{\varepsilon_{cr}} \]
Table 2  TRIAL SECTIONS

Given:  Fixed Ends

\[ t = 210'' = 17' 8'' \]
\[ B = 600'' = 50' 0'' \]
\[ P' = 9000 \text{ kips} \]
\[ q_p = 11.5 \text{ psi} \]
\[ \sigma_{ys} = \sigma_{yp} = 47.0 \text{ ksi} \]
\[ \sigma_r = 4.0 \text{ psi} \]

The ten trial sections are:

<table>
<thead>
<tr>
<th>Trial No.</th>
<th>Assumed Values</th>
<th>Computed Values</th>
<th>Values Found in Design Curves</th>
<th>Computed Cross-Sectional Values</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>( \rho )</td>
<td>( \beta )</td>
<td>( \gamma )</td>
<td>( w )</td>
</tr>
<tr>
<td>1</td>
<td>.34</td>
<td>.60</td>
<td>12.5</td>
<td>85</td>
</tr>
<tr>
<td>2</td>
<td>.48</td>
<td>.60</td>
<td>12.5</td>
<td>85</td>
</tr>
<tr>
<td>3</td>
<td>.34</td>
<td>.60</td>
<td>18</td>
<td>110</td>
</tr>
<tr>
<td>4</td>
<td>.48</td>
<td>.35</td>
<td>10</td>
<td>60</td>
</tr>
<tr>
<td>5</td>
<td>.20</td>
<td>.60</td>
<td>14</td>
<td>60</td>
</tr>
<tr>
<td>6</td>
<td>.45</td>
<td>.60</td>
<td>21.0</td>
<td>110</td>
</tr>
<tr>
<td>7</td>
<td>.45</td>
<td>.60</td>
<td>17.5</td>
<td>60</td>
</tr>
<tr>
<td>8</td>
<td>.25</td>
<td>.40</td>
<td>8</td>
<td>75</td>
</tr>
<tr>
<td>9</td>
<td>.30</td>
<td>.50</td>
<td>12</td>
<td>90</td>
</tr>
<tr>
<td>10</td>
<td>.35</td>
<td>.50</td>
<td>16</td>
<td>70</td>
</tr>
</tbody>
</table>
Table 3  **ABSOLUTE VALUE OF ERROR FROM DESIGN CHARTS**

<table>
<thead>
<tr>
<th>Simply-Supported Ends</th>
<th>Fixed Ends</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.4%</td>
<td>0.3%</td>
</tr>
<tr>
<td>2.0%</td>
<td>2.0%</td>
</tr>
<tr>
<td>1.0%</td>
<td>1.1%</td>
</tr>
<tr>
<td>2.5%</td>
<td>11.8%</td>
</tr>
<tr>
<td>3.3%</td>
<td>3.8%</td>
</tr>
<tr>
<td>2.6%</td>
<td>3.2%</td>
</tr>
<tr>
<td>0.0%</td>
<td>3.7%</td>
</tr>
<tr>
<td>0.6%</td>
<td>2.8%</td>
</tr>
<tr>
<td>2.8%</td>
<td></td>
</tr>
<tr>
<td>17.0%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>32.2% TOTAL</td>
</tr>
</tbody>
</table>

3.2%  Average Error  3.6%

1.6%  Average Error if largest value is omitted  2.1%
Fig. 1.1 Hull Cross Section

Fig. 1.2 Wave Forces
Fig. 2.1 Panel Cross Section

Fig. 2.2 Loading Conditions

\[ m_c = m_D = m' \]
Fig. 2.3 Idealized Cross Section

Fig. 2.4 Residual Stress Distribution
Fig. 2.5 Plate Action - (No Residual Stresses)
Fig. 2.6 Plate Action - (With Residual Stresses)
Fig. 2.7a Stress-Strain Diagram for the Plate

Fig. 2.7b Stress-Strain Diagram for the Stiffener
Fig. 2.8 General Stress Distribution for Positive Bending

Fig. 2.9 General Stress Distribution for Negative Bending
READ
Input Values

COMPUTE & PRINT
1) Cross-sectional parameters
2) Max. average plate stress
3) Location of neutral axis and
max. moment (pos. & neg. bending)

ASSUME
Plate edge strain $\varepsilon_e/\varepsilon_{CR}$

INCREMENT or DECREMENT
Plate strain by $\Delta\varepsilon_e/\varepsilon_{CR}$

$\Delta\varepsilon_e/\varepsilon_{CR} <$ specified value

DETERMINE
Strain state configuration

CALCULATE
$\varphi/\varphi_{CR}$ & $m/m_{CR}$ for
strain state

PRINT
$\varepsilon_e/\varepsilon_{CR}, \varphi/\varphi_{CR},
M/M_{CR}$

PROCEED
To numerical integration to
find the maximum length

Fig. 2.10 Simplified Flow Diagram of m-$\varphi$-P Calculations
Fig. 2.11 Determination of the Maximum Slenderness Ratio

Fig. 2.12 Typical Segment of a Plate Panel
Fig. 2.13 Deflected Shape of the Panel
Fig. 2.14 Simplified Flow Diagram of the Numerical Analysis Technique
No Residual Stress

With Residual Stress, $\frac{\sigma_r}{\sigma_{yp}} = 0.15$

---

Fig. 3.1 Maximum Moment Vs. Axial Thrust Curve

$\frac{b}{l} = 85$

$\frac{A_S}{A_p} = 0.20$

$\frac{A_f}{A_s} = 0.60$

$\sigma_{ys} = \sigma_{yp} = 47.0$ ksi
Fig. 3.2 Moment-Curvature-Thrust Curves

No Residual Stresses
With Residual Stresses,

\[ \frac{\sigma_f}{\sigma_{yp}} = 0.15 \]

- \( b_\ell = 85 \)
- \( A_s/A_p = 0.20 \)
- \( A_f/A_s = 0.60 \)
- \( \sigma_{ys} = \sigma_{yp} = 47 \text{ ksi} \)
Fig. 3.3a Ultimate Strength Curves for Simply-Supported Ends

Fig. 3.3b Ultimate Strength Curves for Fixed Ends
Fig. 3.4a Ultimate Strength Curves for Various b/t - Simply-Supported Ends

Fig. 3.4b Ultimate Strength Curves for Various b/t - Fixed Ends
Fig. 3.5a Modified Ultimate Strength Curves for Various b/t - Simply-Supported Ends

Fig. 3.5b Modified Ultimate Strength Curves for Various b/t - Fixed Ends
Fig. 3.6a Ultimate Strength Curves for Various $A_s/A_p$ - Simply-Supported Ends

Fig. 3.6b Ultimate Strength Curves for Various $A_s/A_p$ - Fixed Ends
Fig. 3.7a Ultimate Strength Curves for Various $A_f/A_s$ - Simply-Supported Ends

Fig. 3.7b Ultimate Strength Curves for Various $A_f/A_s$ - Fixed Ends
Fig. 3.8 Comparison With Lehigh Tests - (Simply-Supported Ends)
Fig. 3.9 Comparison With Lehigh Tests - (Fixed Ends)
**SPECIMEN DATA**

- Plate Thickness = 0.315"
- Stiff. Depth = 6.00"
- Area of Plate = 7.56 in.²
- Area of Stiff. = 3.36 in.²
- Area of Flange = 1.68 in.²
- $b/t = 76.25$ ksi
- $\sigma_{yp} = 36.75$ ksi
- $\sigma_{ys} = 37.4$ ksi
- Lateral Load = 15.0 psi

---

**Test Result**

- **Theoretical Prediction With $\sigma_r = 3.0$ psi**
- **Theoretical Prediction With No Residual Stress**

---

Fig. 3.10 Comparison With Tests at the Naval Construction Research Establishment
Fig. 4.1  N Vs. S - Simply-Supported Ends

S.S. ENDS

\[ \frac{\sigma_t}{\sigma_{ys}} = 0.00 \]

\[ \frac{\sigma_{yp}}{\sigma_{ys}} = 47.0 \text{ ksi} \]

\[ \frac{A_s}{A_p} = 0.34 \]

\[ \frac{A_f}{A_s} = 0.60 \]

Points

\[ \bullet \text{ b/t < 80} \]

\[ \square \text{ b/t \geq 80} \]

Approximate Curve

\[ N = 0.0003905 \frac{p}{l} \frac{w^2}{Bb} \]

\[ S = 81.8 \sqrt{\frac{Bf}{\gamma P\times w}} \]
Fig. 4.2 N Vs. \( \ell/r \) for Simply-Supported Ends

\[ R = \left(1 - \frac{N}{2}\right) \left[1 - \left(\frac{P - 0.34}{14}\right) (0.707 + 0.00150 \times Q) \right] -21.9 \left(\frac{N - 0.8}{14}\right)^2 + 32.5 \left(\frac{N - 0.8}{14}\right) - 1 \]
Fixed Ends

\[ \sigma_t / \sigma_{yp} = 0.00 \]

\[ A_s / A_p = 0.34 \]

\[ A_f / A_s = 0.60 \]

\[ \sigma_{yp} = \sigma_s = 47.0 \text{ ksi} \]

Computed

Points

Approximate Curves

\[ N = 0.001287 \frac{P^{1.65}}{B_b} \]

\[ S = 45.0 \sqrt{\frac{BL}{P' \gamma_w^{0.65}}} \]

Fig. 4.4 N Vs. S - Fixed Ends
Fig. 4.5 N Vs. $\lambda/r$ for Fixed Ends

\[ R = \frac{E}{\varepsilon} \left( \frac{A \lambda}{A_{p}} \right) \left[ 1 + \left( 0.0915 |N - 0.37| - 0.025 + \frac{0.34 - \rho}{0.14} \right) \left( 0.1585 (N - 0.68) + 0.0122 \right) \left( 0.185 (N - 0.50) \right) \right] \]

Fig. 4.6 N Vs. $R$ for Fixed Ends
Fig. 4.7 Schematic Plot of the Design Curves
DESIGN CURVES FOR SIMPLY-SUPPORTED ENDS

1. Assume $b/t$, $d/t$, $A_s/A_p$, $A_t/A_s$
2. Compute $S$, $Q$, $q$, $o_{p}$
3. Start in plot above:
   - Use lower scale for $b/t < 80$.  
   - Use upper scale for $b/t \geq 80$.
4. Use curves on right for $b/t < 80$.  
   - Use curves on left for $b/t \geq 80$.
5. Find final $N$ value
6. Compute $b$:
   \[ b = 0.000223 \frac{P'(b/t)}{BN(1 + A_s/A_p)} \]

$q$ = Lateral load (psi)  
$B$ = Panel length (in.)  
$L$ = Panel length (in.)  
$Q = q(d/t)$, psi

**Fig. 4.8 Design Curves for Simply-Supported Ends**
DESIGN CURVES FOR FIXED ENDS

1. Assume b/t, d/t, A_s/A_p, A_f/A_s
2. Compute S, Q, \sigma_y/\sigma_p
3. Start in plot above:
   Use lower scale for b/t < 80.
   Use upper, scale for b/t ≥ 80.
4. Use curves on right for b/t < 80.
   Use curves on left for b/t ≥ 80.
5. Find final N value
6. Compute b:
   \[ b = 0.001724 \left( \frac{P'}{(b/t)^{0.65}} \right) \]

\( P' = \) Axial force on panel (kips) \( q = \) Lateral load (psi)
\( B = \) Total panel width (in.) \( L = \) Panel length (in.)
\( Q = q (d/t), \) psi

Fig. 4.9 Design Curves for Fixed Ends
Fig. 4.10 Idealized Cross Section - Example 1

Fig. 4.11 Idealized Cross Section - Example 2
8. APPENDIX

8.1 Numerical Integration for Ultimate Strength

The numerical integration procedure was described in Sec. 2.2. Some additional information will be presented here. Further information can be found in Refs. 1, 3, and 4.*

8.1.1 Subscripting

Throughout the appendix the following subscripts are used unless otherwise noted.

(1) P, F, subscripts for pinned and fixed end conditions, respectively.

(2) i, subscript for the last point computed in the stepwise procedure. This will be the starting point for the segment under consideration.

i-l, i+1, subscripts for the preceding point and the terminal point, respectively, of the jth segment.

(3) k-l, k, k+1, subscripts of points on the panel length vs. mid-span curvature curves.

(4) j, j-l, subscripts for the segment under consideration and the preceding segment, respectively.

(5) 0 (zero), subscript to denote values at the mid-span of the panel.

*Ref. 1 and 3 have some changes in symbols, forms of equations, and in non-dimensionalizing techniques.
8.1.2 Initial Values

Due to the symmetry of loading and of the end conditions, the shear force, $V$, the slope, $\theta$ and the deflection, $Y$, are zero at mid-span. The integration begins here and proceeds in one direction.

First, a mid-span curvature, $\xi_0$, is chosen. The corresponding moment is found from the $M-\xi$ curve.

$$M_0 = M_1 + \frac{\xi_0 - \xi_1}{\xi_2 - \xi_1} (M_2 - M_1) \quad (8.1)$$

where the subscripts 1 and 2 refer to the limits of the interval in which $\xi_0$ is found.

Other starting values are:

$$L_0 = X_0 = Y_0 = \theta_0 = V_0 = 0 \quad (8.2)$$

$$H_0 = \frac{P}{P_{yp}}$$

8.1.3 First Segment

The terminal value of this segment is assumed as the chosen mid-span curvature

$$\xi_{(i+1)a} = \xi_0 \quad (8.3)$$
Using this terminal curvature the terminal moment is computed

\[
\Delta Z_j = \Delta S_j \cos \theta_0 \\
\Delta Y_j = \left( \frac{\delta_0}{2} + \frac{\delta(i+1)a}{6} \right) (\Delta S_j)^2 \left( \frac{r}{a_d} \right) \cos \theta_0 \tag{8.4}
\]

\[
M_{i+1} = M_0 - V_0 \Delta Z_j - H_0 \Delta Y_j \frac{a_d}{r} - QIR \left[ \frac{1}{2} (\Delta Y_j)^2 \varepsilon_{yp} + \frac{1}{2} (\Delta Z_j)^2 \right]
\]

Here the equation for \( M_{i+1} \) is from Eq. 2.77 where the last two terms have been dropped because of their negligible contributions.

The curvature \( \delta(i+1)c \) corresponding to \( M_{i+1} \) is now interpolated from the \( M-\delta \) curve. This is then checked to see how closely it corresponds to the assumed value \( \delta(i+1)a \). The following condition is imposed:

\[
\left| \frac{\delta(i+1)c - \delta(i+1)a}{\delta(i+1)c} \right| < 0.00001 \tag{8.5}
\]

where the absolute value of the enclosed expression is used. When this condition is not fulfilled, \( \delta(i+1)c \) is taken as the new assumed curvature, Eq. 8.4 is recomputed, and the new corresponding \( \delta(i+1)c \) is calculated. Equation 8.5 is then again used to test for convergence of the curvatures. Finally when Eq. 8.5 is fulfilled, the rest of the terminal values are computed.
\[ \hat{\varphi}_{i+1} = \hat{\varphi}(i+1)c \]

\[ \theta_{i+1} = \theta_0 + \frac{1}{2} (\hat{\varphi}_{i+1} + \hat{\varphi}_i)(\Delta S_j) \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} \]

\[ H_{i+1} = H_0 + QIR \varepsilon_{yp} \left[ \frac{\Delta Y_j}{\alpha d} + (\cos \theta_{i+1} - \cos \theta_0) \right] \]

\[ V_{i+1} = V_0 + QIR \left[ \frac{\Delta Z_j}{r} + \sqrt{\varepsilon_{yp}} (\sin \theta_{i+1} - \sin \theta_0) \right] \quad (8.6) \]

\[ Y_{i+1} = Y_0 + \Delta Y_j \]

\[ Z_{i+1} = Z_0 + 2\Delta Z_j \]

\[ L_{i+1} = L_0 + 2\Delta S_j \]

The last equation is a simplified form of Eq. 2.79 where the negligible terms have been dropped.

8.1.4 Other Segments

Computations for all segments follow the procedure used in the first segment. Hence a discussion will be made for a general segment.

After finding the terminal values for a segment, a check must be made to see if the end conditions have been passed; that is, has the moment or slope changed sign within the segment? If this is not the case, the values for the following segment can be calculated. This segment will be assumed as the \( j \)th segment spanning from point \( i \) to point \( i+1 \).
The curvature at the initial end of this segment is the terminal curvature of the previous segment. As a first approximation the terminal curvature of the jth segment is assumed to be the same as the initial curvature of the segment.

\[ \phi(i+1)a = \phi_i \]  
(8.7)

Using this value the terminal moment is computed from Eqs. 2.73, 2.74, and 2.77 as follows:

\[ \Delta Z_j = \Delta S_j \cos \theta_i - \left( \frac{\phi_i}{3} + \frac{\phi_{i+1}}{6} \right) (\Delta S_j)^2 \frac{r}{a \delta} \sqrt{\epsilon_{yp}} \sin \theta_i \]

\[ \Delta Y_j = \Delta S_j \frac{1}{\sqrt{\epsilon_{yp}}} \sin \theta_i + \left( \frac{\phi_i}{3} + \frac{\phi_{i+1}}{6} \right) (\Delta S_j)^2 \frac{r}{a \delta} \cos \theta_i \]  
(8.8)

\[ M_{i+1} = M_i - V_i \Delta Z_j - H \Delta Y_j \frac{a \delta}{r} - QIR \left[ \frac{1}{2} (\Delta Y_j)^2 \right] \epsilon_{yp} + \frac{1}{2} (\Delta Z_j)^2 \]

The terminal curvature \( \phi(i+1)c \) corresponding to \( M_{i+1} \) is interpolated from the \( M-\phi \) plot. Applying the criterion imposed by Eq. 8.5, a new value of \( \phi(i+1)a \) is assumed as the \( \phi(i+1)c \) just computed if the criterion is not fulfilled. Finally when the criterion is satisfied, the other terminal values are computed.

\[ \phi(i+1) = \phi(i+1)c \]

\[ \theta_{i+1} = \theta_i + \frac{1}{2} (\phi_{i+1} + \phi_i) \Delta S_j \frac{r}{a \delta} \sqrt{\epsilon_{yp}} \]

\[ H_{i+1} = H_i + QIR \epsilon_{yp} \left[ \frac{\Delta Y_j}{r} \frac{a \delta}{a \delta} + (\cos \theta_{i+1} - \cos \theta_i) \right] \]  
(8.9)

\[ V_{i+1} = V_i + QIR \left[ \frac{\Delta Z_j}{r} \frac{a \delta}{a \delta} \sqrt{\epsilon_{yp}} (\sin \theta_{i+1} - \sin \theta_i) \right] \]

\[ Y_{i+1} = Y_i + \Delta Y_j, \quad Z_{i+1} = Z_i + 2\Delta Z_j, \quad L_{i+1} = L_i + 2\Delta S_j \]
A check for the end conditions is now applied.

8.1.5 End Conditions

Since moment and slope are positive in the middle portion of the stiffened plate panel, the appearance of a negative value for either of these terms signifies that either the simply-supported or fix-ended length has been passed.

A) Pinned Ends

When moment changes sign, the distance along the segment to the point of zero moment is found by assuming the variation in moment to be parabolic. The non-dimensional distance, \( dS^P \), from point \( i \) to this point is found by solving Eq. 8.10.

\[
\left[ (M_i-1-M_i)\Delta S_j + (M_{i+1}-M_i)\Delta S_{j-1} \right] (dS^P)^2 \\
+ \left[ (M_i-M_{i-1})\Delta S_j^2 + (M_{i+1}-M_i)\Delta S_{j-1} \Delta Y^2 \right] dS^P \\
+ M_i(\Delta S_j \Delta S_{j-1})(\Delta S_{j-1} + \Delta S_j) = 0
\]  

The computer program solves for \( dS^P \) by Newton's Method. Other values for the pinned-end condition are found as follows:

\[
\theta^P = \theta + \dot{\theta}(dS^P) \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} + \frac{1}{2} (\ddot{\theta}_{i+1} - \ddot{\theta}_i)(dS^P)^2 \frac{r}{\alpha d} \sqrt{\varepsilon_{yp}} \left( \frac{1}{\Delta S_j} \right)
\]

\[ L^P = L_i + 2dS^P \]

\[ Z^P = Z_i + 2 \frac{dS^P}{\Delta S_j} \Delta Z_j \]

\[ Y^P = Y_i + \frac{dS^P}{\Delta S_j} \Delta Y_j \]  

(8.11)
B) Fixed Ends

When the slope changes its sign, the non-dimensional distance, $dS^F$, to this point is found by solving the parabolic equation.

\[
\begin{align*}
&\left[(\theta_{i-1}-\theta_i)\Delta S_j + (\theta_{i+1}-\theta_i)\Delta S_{j-1}\right] (dS^F)^2 \\
&+ \left[(\theta_{i-1}-\theta_i)\Delta S_j^2 + (\theta_{i+1}-\theta_i)\Delta S_{j-1}^2\right] dS^F \\
&+ \theta_i(\Delta S_j\Delta S_{j-1})(\Delta S_{j-1}+\Delta S_j) = 0
\end{align*}
\]

As in the pinned-end case the computer program solves for $dS^F$ by Newton's Method. Other values for the fixed end case are found as follows:

\[
\begin{align*}
M^F &= \frac{(M_{i-1}-M_i)\Delta S_j + (M_{i+1}-M_i)\Delta S_{j-1}}{(\Delta S_j\Delta S_{j-1})(\Delta S_{j-1}+\Delta S_j)} \left(dS^F\right)^2 \\
&+ \left[\frac{(M_i-M_{i-1})\Delta S_j^2 + (M_{i+1}-M_i)\Delta S_{j-1}^2}{(\Delta S_j\Delta S_{j-1})(\Delta S_{j-1}+\Delta S_j)}\right] dS^F + M_i \\
L^F &= L_i + 2dS^F \\
Z^F &= Z_i + 2 \frac{dS^F}{\Delta S_j} \Delta Z_j \\
Y^F &= Y_i + \frac{dS^F}{\Delta S_j} \Delta Y_j
\end{align*}
\]

8.1.6 Ultimate Condition

For each assumed mid-span curvature, values for both end conditions are obtained. The integration is continued until the ultimate condition is found for each end condition.
The ultimate condition, (Fig. 2.11), is defined by the zero slope on the panel length vs. mid-span curvature curve for constant axial load.

\[
\left( \frac{d(\xi)}{d\xi} \right)_{N=\text{const.}}^L = 0 \tag{8.14}
\]

which is essentially the same as

\[
\left( \frac{dL}{d\xi} \right)_{N=\text{const.}}^L = 0 \tag{8.15}
\]

This condition is realized when there is a reduction, from the previous value, in the computed panel length. If

\[ L_{i+1} < L_i \tag{8.16} \]

the condition has occurred in the segment just computed or in the previous one. For the pinned-end case the maximum length is then

\[
L^P = L_k^P - \frac{1}{8} \left( \frac{L^P_{k-1} - L^P_{k+1}}{L^P_{k-1} - 2L^P_k + L^P_{k+1}} \right)^2 \tag{8.17}
\]

corresponding to

\[
d\xi^P = \left( \frac{\Delta\xi}{2} \right) \left( \frac{L^P_{k-1} - L^P_{k+1}}{L^P_{k-1} - 2L^P_k + L^P_{k+1}} \right) \tag{8.18}
\]

where \( \Delta\xi^P \) is the increment of mid-span curvature used in the computations. Then by assuming \( Z^P \) to vary parabolically with \( \xi^P \) and using equal increments \( \Delta\xi^P \) of the mid-span curvature
248.18

\[ z^p_k = \frac{z^p_{k-1} - 2z^p_k + z^p_{k+1}}{2\Delta \phi^p_0} d\phi^p_0 + \frac{z^p_{k+1} - z^p_{k-1}}{2\Delta \phi^p_0} d\phi + z^p_k \]  

(8.19)

Similarly, \( \chi^p \) and \( \theta^p \) are computed from Eqs. 8.18 and 8.19 when \( \chi^p \) or \( \theta^p \) is inserted instead of \( z^p \). The curvature at mid-span is

\[ \phi^p_o = \phi^p_{(k+1)_o} - \Delta \phi^p_o - \frac{1}{2} \left[ \frac{(L^p_k + L^p_{k-1})}{L^p_{k-1} + 2L^p_k + L^p_{k+1}} \right] \Delta \phi^p_o \]  

(8.20)

For fixed end conditions, the same procedure is used except that the subscript \( P \) is replaced by the subscript \( F \). Equations 8.17 and 8.20 are used to find the length, \( L^F \), and the mid-span curvature, \( \phi^F_o \), respectively. \( z^F, \chi^F, \) and \( M^F \) are found with equations in the form of Eqs. 8.18 and 8.19.
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This report presents the results of an analytical investigation of the ultimate strength of longitudinally stiffened plate panels. The loading condition considered is axial loads at the ends and a simultaneous lateral load applied laterally. The major element of the panels is a plate having a large width-thickness ratio (b/t) such that the plate buckles before the attainment of the ultimate axial load.

The analysis is performed by solving equilibrium equations numerically with a digital computer. Non-linear effects, non-symmetrical cross section, and inelastic behavior are considered in the analysis. A comparison between analytical results and test results shows that the analytical method can accurately predict the ultimate load.

Information from the numerical analysis has been organized in the form of design curves for steel with a yield stress of 47 ksi and a b/t greater than about 45 for the main plate element. Optimum cross sections can be readily obtained through the use of these design curves.
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